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European Technical Assessment

ETA 10/0109 of 11.04.2014

Section I: General Part

Technical Assessment Body issuing the ETA: SINTEF Building and infrastructure			
Trade name of the construction product	Hilti Firestop Foam CFS-F FX		
Product family to which the construction product belongs	Fire Stopping and Sealing Product Penetration Seals		
Manufacturer	HILTI Corporation Feldkircherstrasse 100 9494 Schaan Liechtenstein		
Manufacturing plant	HILTI Werk 4a		
This European Technical Assessment contains	49 pages including 4 annexes which form an integral part of this assessment		
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	ETAG 026-1 edition September 2012 ETAG 026-2 edition August 2011, both used as European Assessment Document		
This version replaces	ETA 10/0109 issued on 31.05 2010		

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Section II: Specific parts

1. Technical description of the product and intended use

Hilti Firestop Foam CFS-F FX is a two-component foam, composed essentially of expanding substances and binder. For further information, see Annex 1.

2. Specification of the intended use

2.0 General description of the use of Hilti Firestop Foam CFS-F FX

Hilti Firestop Foam CFS-F FX is intended to form a penetration seal, which is used to maintain the fire resistance of a separating element (wall or floor) when and where services pass through.

The specific structures where Hilti Firestop Foam CFS-F FX may be used to provide a penetration seal are

- flexible walls
- rigid walls
- rigid floors

The seal is formed by applying Hilti Firestop Foam CFS-F FX in the opening around the penetrating services.

Hilti Firestop Foam CFS-F FX may be used to provide a penetration seal with the following specific services in single or multiple applications as well as in mixed application of these service types (mixed):

Blank seal	No services as given in Annex 2
Cables / cable trays	Services as given in Annex 2
Conduits	Services as given in Annex 2
Metal pipes	Services as given in Annex 2
Plastic pipes	Services as given in Annex 2
Mixed	Services as given in Annex 2

Further details on the type of services covered by the declared classifications and other parameters to be considered are given in Annex 2.

Hilti Firestop Foam CFS-F FX is intended for environmental conditions as defined by use category Y_2 (intended for use at temperatures between -20 °C and + 70°C, but with no exposure to rain nor to UV) according to EOTA TR 024.

The provisions made in this European Technical Assessment are based on an assumed working life of this "Fire Stopping and Sealing Product" of 10 years, provided that the conditions relating to manufacturing, installation, use and repair, are met. In normal use conditions the real working life might be considerably longer.

The indications given on the intended working life cannot be interpreted as a guarantee given by the producer or the approval body, but are to be used as a means for selecting the appropriate product in relation to the expected economically reasonable working life of the works.

2.1 Additional components for pipe penetrations

In some cases (see Annex 2) of plastic pipes and metal pipes with combustible insulations (reaction to fire class B to E according to EN 13501-1) a Hilti Firestop Bandage CFS-B (see ETA-10/0212) is wrapped around the pipe.

3. Performance of the product and references to the methods used for its assessment

3.0 Summary of the performance of the product The assessment of fitness for use has been made in accordance with ETAG No 026 - Part 2 (08-2011), summarized as follows:

ETAG Claus No.	Characteristic e	Assessment of characteristic
	Mechanical resistance and stability	Not relevant
	Safety in case of fire	
2.4.1	Reaction to fire	Class E (cured state), according to EN 13501-1
2.4.2	Resistance to fire	According to EN 13501-2,
		see clause 3.1 and Annex 2
	Hygiene, Health and the Environment	
2.4.3	Air permeability	According to EN 1026, see clause 3.2
2.4.4	Water permeability	No performance determined
2.4.5	Dangerous substances	No indication, see clause 3.3
	Safety in use	
2.4.6	Mechanical resistance and stability	Zone type I to IV according to EOTA TR 001, see clause 3.4
2.4.7	Resistance to impact/movement	See clause 3.4
2.4.8	Adhesion	See clause 3.5
	Protection against noise	
2.4.9	Airborne sound insulation	See clause 3.6
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2.4.11	Thermal properties	No performance determined
2.4.12	Water vapour permeability	No performance determined

General aspects relating to fitness for use

2.4.13 Durability and serviceability

 $Y_{2, (-20/+70)}^{\circ}C$ according to ETAG 026-2, Compatibility with coatings, see clause 3.7

3.1 Resistance to fire

The resistance to fire performance according to EN 13501-2 of penetration seals incorporating Hilti Firestop Foam CFS-F FX is given in Annex 2.

Information on ancillary products which were tested within the framework of this European Technical Approval for evaluating resistance to fire is given in Annex 1.

Other parts or support constructions than given in Annex 2 must not penetrate the seal. Provisions shall be taken such that floor penetration seals cannot be stepped on or are not subjected to forces higher than the limit taken from the impact tests, e.g. by covering with a wire mesh.

3.2 Air permeability, and permeability regarding some other gases The permeability has been tested according to EN 1026.

The following two flow rates (q) per area (A) for air permeability were achieved for the given air pressure differences (Δp):

∆p [Pa]	q / A [m³/(h* m²)]	Layer thickness [mm]
50	0,0007	174
250	0,0033	174

The permeability regarding the gases N_2 , CO_2 and CH_4 (methane) has been determined as follows for foam layer with thickness 174 mm, and where the flow rate index q indicates the type of gas:

∆ p [Pa]	q _{N2} / A [m ³ /(h·m ²)]	q _{CO2} / A [m ³ /(h·m ²)]	Q _{CH4} / A [m ³ /(h·m ²)]
50	0,0006	0,0004	0,0007
250	0,0031	0,0021	0,0035

The declared values refer to a penetration seal made from Hilti Firestop Foam CFS-F FX without any penetrating installation.

3.3 Emission of dangerous substances or radiation

According to the manufacturer's declaration, the product specification has been compared with the list of dangerous substances of the European Commission to verify that that it does not contain such substances above the acceptable limits.

A written declaration in this respect was submitted by the ETA-holder.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3.4 Mechanical resistance and stability

In impact tests according to EOTA TR001 the requirements for the highest risk zone type (Type IV) have been fulfilled as defined for internal walls in EOTA TR 001 A.1 for safety in use (500 Nm soft body impact, 10 Nm hard body impact) as well as serviceability (120 Nm soft body impact, 6 Nm hard body impact).

The results are valid for a maximum dimension of the penetration seal equal or lower to 0.4 m x 0.4 m.

3.5 Adhesion

It is assumed that verification of adequate adhesion is covered by the impact tests shown in clause 3.4.

3.6 Airborne sound insulation

Test reports concerning noise reduction measurements according to EN ISO 10140-1:2010+A1:2012, EN ISO 10140-2:2010 and EN ISO 717-1: 2013 have been provided.

According to these tests reports the single number ratings are:

Weighted sound reduction index:	$R_w(C;C_{tr}) = 61(-2;-6) dB$
Weighted element-normalized level difference:	D _{n,e,w} (C;C _{tr}) = 69(-2;-7) dB

Regarding the value $D_{n,e,w}$ (C;C_{tr}): $A_o = 10 m^2$ reference area

The acoustic measurement test results apply to the test specimen as described in the following.

The total thickness of the wall element described in the table below: t_{wall} = 155 mm. The outer dimensions of the same wall: W x H = 1200 mm x 1480 mm. This wall element was

penetrated by a square opening of w x h = 200^2 mm² which was filled with Hilti Firestop Foam CFS-F FX. The total thickness of the penetration seal was 200 mm, i.e. 45 mm thicker than the wall element. This was made possible by 3 layers of plasterboard strips mounted around the opening on each side.

Description of the wall element, in layers
2 x 12,5 mm plasterboard
50 mm steel frame with 40 mineral wool
5 mm air gap, i.e. distance
50 mm steel frame with mineral wool
2 x 12,5 mm plasterboard

The given results apply to the measurement where the seal was not penetrated by any cables ("blank seal"). Based on the relevant measurements the penetration seal do not have any acoustic influence on wall elements with R_{w} -values up to about 61 dB; assuming same dimensions on "the penetration seal cube" through a wall with a thickness close to 155 mm. Other results must be expected for installations where cable trays, pipes, tubes, etc. are passing through the penetration seal.

3.7 Durability and serviceability

3.7.1 Durability

Hilti Firestop Foam CFS-F FX fulfils the requirements of use category Y₂:

Products intended for use at temperatures between -20 °C and + 70°C, but with no exposure to rain nor UV in accordance with ETAG 026-2, Section 1.2.

Since the requirements for type Y_2 are met, also the requirements for type Z_1 and Z_2 are fulfilled.

3.7.2 Serviceability

Hilti Firestop Foam CFS-F FX has been tested in combination with coatings based on an acrylic dispersion, alkyd resin, polyurethane/acrylic and epoxy resin. The results of the test have demonstrated suitability of penetration seals made from Hilti Firestop Foam CFS-F FX for being painted over by those types of coatings.

4. Assessment and verification of constancy of performance system (AVCP)

4.1 AVCP system

According to the decision 1999/454/EC¹ of the European Commission, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V of Regulation (EU) No 305/2011) is given in the following table:

Product	Intended use	Resistance to fire Level(s) or class(es)	AVCP system
Fire Stopping and Fire Sealing Products See section I: General Part	For fire compartmentation and/or fire protection or fire performance, as given in section II, clause 2	See clause 3.1, and Annex 1 and 2	1

Note! References given in the table are made to this ETA document only.

The AVCP system referred to in the table above is described as follows:

Tasks for the manufacturer:

- (1) factory production control (FPC),
- (2) further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan.

Tasks for the Notified Product Certification Body:

- (3) determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product
- (4) initial inspection of factory and of factory production control (FPC),
- (5) continuous surveillance, assessment and evaluation of FPC

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable ETAG used as EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at SINTEF.

Issued in Trondheim on 11.04.2014

Ву

SINTEF Building and Infrastructure

Hans Boye Shogston

Hans Boye Skogstad Approval Manager

ANNEX 1

DESCRIPTION OF THE PRODUCT AND ANCILLARY PRODUCT(S)

1.1 Product

1.1.1 Hilti Firestop Foam CFS-F FX

A detailed specification of the product is contained in document "Identification / Product Specification relating to the European Technical Assessment ETA-10/0109 - Hilti Firestop Foam CFS-F FX" which is a non-public part of this ETA.

The Control Plan is defined in document "Control Plan" related to the European Technical Approval ETA-10/0109 - Hilti Firestop Foam CFS-F FX" which is a non-public part of this ETA.

Foil pack 325ml



Mixing nozzle

1.1.2 Dispenser

Hilti Firestop Foam CFS-F FX may be applied with a Hilti MD 2000 / HDM 330 (manual) or Hilti ED 3500 / HDE 500-A22 dispenser (battery). See also the installation instruction in Annex 3.



HDM 330



1.1.3 Technical product literature

Technical Datasheet Hilti Firestop Foam CFS-F FX including instructions for the use of Hilti Firestop Foam CFS-F FX (including all components as shown in 1.1 and 1.2)

1.2 Ancillary component

1.2.1 Hilti Firestop Bandage CFS-B

For specification and further details see ETA-10/0212.



Technical Datasheet Hilti Firestop Bandage CFS-B including instructions for use Hilti Firestop Bandage CFS-B.

ANNEX 2

RESISTANCE TO FIRE CLASSIFICATION OF HILTI FIRESTOP FOAM CFS-F FX

2.1 General	
The specific str	uctures where Hilti Firestop Foam CFS-F FX may be used to provide a penetration seal are as follows:Flexible walls: The wall must comprise timber or steel studs lined on both faces with minimum 2 layers of 12.5 mm thick boards. For timber stud walls there must be a minimum distance of 100 mm between the seal and any stud. The cavity must be filled with minimum 100 mm insulation of Class A1 or A2 in accordance with EN 13501-1). Minimum wall thickness as defined in Annex 2
Rigid walls:	The wall must comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m ³ . Minimum wall thickness as defined in Annex 2
Rigid floors:	The floor must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 2200 kg/m3. This ETA does not cover use of this product as a penetration seal in sandwich panel constructions.
	be penetrated by the services described in Annex 2. Other parts or s must not penetrate the seal.
penetration seal or a such a manner that in	construction must be fixed to the building element containing the suitable adjacent building element, on both sides of the penetration in the case of fire, no additional load is imposed on the seal. Furthermore is support is maintained on the unexposed side, for the required period
Specific consideration	ıs:
• For tied cable bund	lles the space between the cables needs not be sealed.
	tion of the cables (including cable supporting systems like cable trays etc.) must 50% of the total seal (opening) size.
• Pipes must be perp	endicular to the seal surface.
	pipe seal in case of pneumatic dispatch systems, pressurized air systems etc. is hen the systems are shut off in case of fire.
• •	not address any risks associated with leakage of dangerous liquids or gases f the pipe(s) in case of fire.
• The durability asse	ssment does not take account of the possible effect of substances permeating

through the pipe on the penetration seal.
The classifications for metal and plastic pipes relate to C/U (capped inside the furnace/uncapped outside), U/C (uncapped inside the furnace/capped outside) and U/U (uncapped inside the furnace/uncapped outside). For further information refer to national regulations.

For evaluating resistance to fire of the penetration seal using "Hilti Firestop Foam CFS-F FX" as specified in Annex 2 it is assumed that

- the installation of the penetration seal does not affect the stability of the adjacent building elements even in case of fire,
- the installations are fixed to the adjacent building elements (not to the seal) in accordance with the relevant regulations in such a way that, in case of fire, no additional mechanical load is imposed on the seal,
- the support of the installations is maintained for the classification period required and
- pneumatic dispatch systems, compressed air systems, etc. are switched off by additional means in case of fire.

The classification of the resistance to fire performance has been carried out in accordance with clause 7.5.8 in EN 13501-2:2007.

The classifications require that the rules for installation shown in Annex 3 are followed.

The separating elements must be classified in accordance with EN 13501-2 for the required fire resistance period or fulfil the requirements of the relevant Eurocode.

The classifications are not valid for sandwich panel constructions.

Penetration seals require a minimum distance of 200mm. For minimum distances between services within a penetration seal (multiple or mixed penetration seal) see Annex 2.1.3.

For minimum distance of cable and pipe support constructions with wall and floor seals see Annex 2.1.4.

ntended use of penetrations and reference to relevant section list not exhaustive, other uses of pipes may be possible)		see Annex 2			
Application	Penetration material	Manufacturer, product (samples)	Insul.	Flexible & rigid wall ≥ 100 mm	Rigid floor ≥ 150 mm
Cables	Sheeted Wires tied bundles			2.3.1	2.3.2
Electrical conduits	PVC, PO			2.4.1	2.4.2
	Copper		CS LS	2.5.2.2.1 2.5.3.1.1 2.5.4.2.1 2.5.4.2.2	2.5.2.2.2 2.5.2.2.3 2.5.3.1.2 2.5.4.2.3
Heating pipes	Steel, stainless		CS LS	2.5.2.1.1 2.5.4.1.1	2.5.2.1.2 2.5.3.1.3 2.5.4.1.2
	Al-composite	Geberit: Mepla Fränkische RW: Alpex duo	CS	2.6.1.1 2.6.1.2	2.6.1.1 2.6.1.2
Potable water	Copper		- CS LS	2.5.1.1 2.5.2.2.1 2.5.3.1.1 2.5.4.2.1 2.5.4.2.2	2.5.1.1 2.5.2.2.2 2.5.3.1.2 2.5.4.2.3
pipes	Stainless		CS LS	2.5.2.1.1 2.5.4.1.1	2.5.2.1.2 2.5.3.1.3 2.5.4.1.2
	Al-composite	Geberit: Mepla Fränkische RW: Alpex duo	CS	2.6.1.1 2.6.1.2	2.6.1.1 2.6.1.2
	Copper		CS LS	2.5.2.2.1 2.5.3.1.1 2.5.4.2.1 2.5.4.2.2	2.5.2.2.2 2.5.2.2.3 2.5.3.1.2 2.5.4.2.3
Chilled water pipes	Steel, stainless		CS LS	2.5.2.1.1 2.5.4.1.1	2.5.2.1.2 2.5.3.1.3 2.5.4.1.2
	PE	EN ISO 15494, DIN 8074/8075	-	2.7.1.1 2.7.1.3	2.7.1.1 2.7.1.3
Waste water pipes	PE PVC-U	EN 1519 EN ISO 1452	-	2.7.1.2 2.7.2.2 2.7.2.3	2.7.1.2 2.7.2.2 2.7.2.3 2.7.3
Pneumatic pipes	PVC-U	EN ISO 1452	-	2.7.2.2 2.7.2.3	2.7.2.2 2.7.2.3
<u> </u>	Copper		- CS LS	2.5.1.1 2.5.2.2.1 2.5.3.1.1 2.5.4.2.1 2.5.4.2.2	2.5.1.1 2.5.2.2.2 2.5.2.2.3 2.5.3.1.2 2.5.4.2.3
Industry pipes	Steel, stainless		CS LS	2.5.2.1.1 2.5.4.1.1	2.5.2.1.2 2.5.3.1.3 2.5.4.1.2
	Al-composite	Geberit: Mepla Fränkische RW: Alpex duo	CS	2.6.1.1 2.6.1.2	2.6.1.1 2.6.1.2
	PE	EN ISO 15494, DIN 8074/8075	-	2.7.1.1 2.7.1.3	2.7.1.1 2.7.1.3
	PVC-U	EN ISO 14493	-	2.7.2.1 2.7.2.4	2.7.2.1 2.7.2.4

2.1.1 Seal Thickness

Where the required seal thickness t_A given in Annex 2 is higher than the wall or floor thickness t_E , a support frame (E₁) made from material of class A1 or A2 according to EN 13501-1 (e.g. gypsum board) shall be installed to support the Hilti Firestop Foam CFS-F FX as illustrated in Fig. 1.

The frame may be installed inside the opening, its depth being minimum the seal thickness t_A , in case of a penetration seal in a wall centred in relation to the wall. Alternatively a frame made from gypsum board may be fixed to the wall or floor around the opening (width $w_A \ge 50$ mm for wall applications, $w_A \ge 75$ mm for floor applications, total thickness wall plus frame \ge seal thickness t_A). The frame must be fixed by minimum 2 metal screws per side of the frame with a maximum distance of 150 mm between the screws. In case of a penetration seal in a wall the frame shall be installed on both sides so that the penetration seal is centred in relation to the wall.

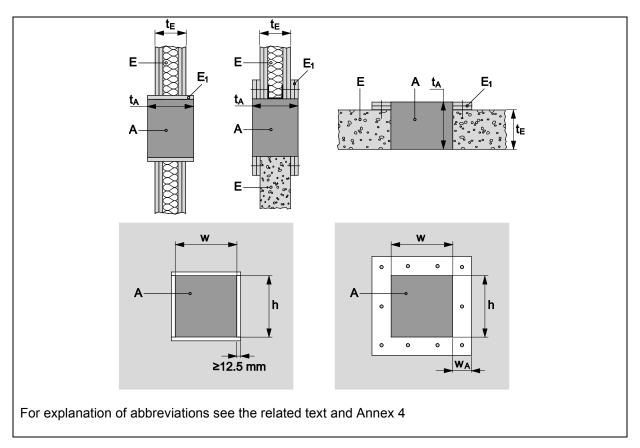


Fig. 1: Options for support frames (seal thickness higher than wall/floor thickness)

For some floor applications a pipe sleeve (F) can be casted into concrete floor made from PVC-pipes, diameter 75 mm – 110 mm, with 200 mm length mounted flush to the bottom side of the floor as illustrated in Fig. 2.

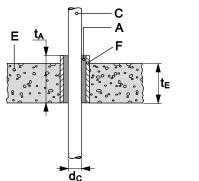


Fig. 2: Sleeves for floor applications

Aperture Framing

In case of a flexible wall with no insulation between the panels, an insulation that does not fill the space between the linings completely, an insulation of a density of less than 100 kg/m³ or an insulation made from glass wool, an aperture framing has to be installed. It has to be made from material used to construct the wall, i.e. studs and boards with a minimum board thickness of 12.5 mm, as illustrated in Figure 3.

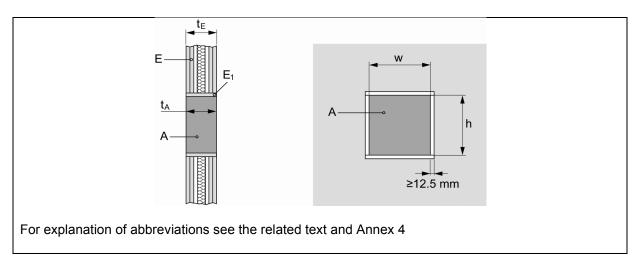


Fig. 3 Aperture framing

2.1.2 Seal size

The results are valid for any penetration seal size equal or lower to:

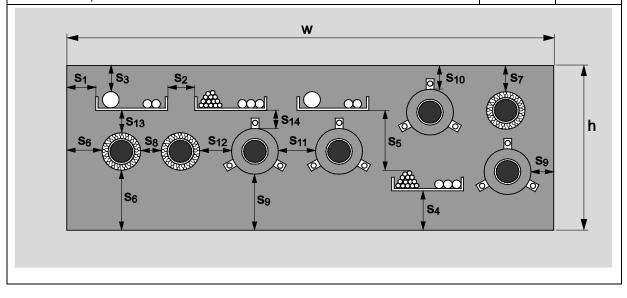
	Classification	seal size:		seal thickness:
		w x h	Ø	t _A
Wall penetrations	EI 90	≤ 600 x 600 mm	≤ 600 mm	≥ 100 mm
	EI 120	≤400 x 400 mm	≤400 mm	≥ 150 mm
Floor penetrations	EI 120	≤400 x 400 mm	≤400 mm	≥ 150 mm

Provided that the total amount of services (including insulation) is equal or lower than 60% of the penetration surface.

2.1.3 Minimum distances for penetrations

The distances are valid for single, multiple and mixed penetrations.

	[mm]	Wall	Floor
S 1	(distance between cables/cable supports and seal edge	0	0
S ₂	(distance between cable supports)	0	0
S ₃	(distance between cables and upper seal edge)	25	0
S ₄	(distance between cable supports and bottom seal edge)	0	0
S ₅	(distance between cables and cable support above)	50	50
S ₆	(distance between metal pipes and seal edge)	0	20
S 7	(distance between metal pipes and upper seal edge)	20	-
S 8	(distance between metal pipes) linear arrangement	0	15
	(distance between metal pipes) grouped arrangement	40	20
S9	(distance between plastic pipes/pipe closure devices and seal edge)	0	20
S ₁₀	(distance between plastic pipes/pipe closure devices and upper seal edge)	20	-
S ₁₁	(distance between plastic pipes/pipe closure devices)	35	20
S 12	(distance between metal pipes and plastic pipes/pipe closure devices)	35	20
S 13	(distance between cables/cable supports and metal pipes)	50	80
S ₁₄	(distance between cables/cable supports and plastic pipes/pipe closure devices)	50	80



2.1.4 Distances for pipe and cable support constructions

The distances for support constructions away from the construction elements are:

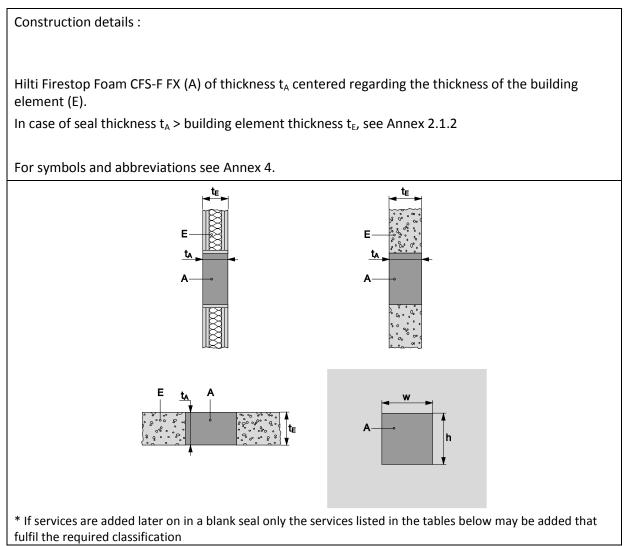
	Wall (distance from the face of the wall on both sides):	Floor (distance from upper side of floor)
Pipes	300 mm	250 mm
Cables	500 mm	415 mm

2.1.5 Additional components for pipe penetrations

In some cases of plastic pipes and metal pipes with combustible insulations (reaction to fire class B to E according to EN 13501-1) a **Hilti Firestop Bandage CFS-B** (see ETA-10/0212) is wrapped around the pipe.

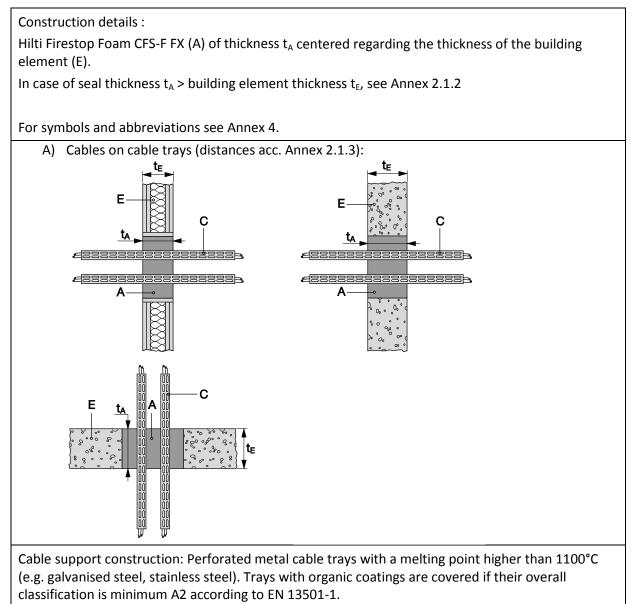
The bandage is positioned with half of its width (62.5 mm) within the seal (central marking line at the surface of the seal) and fixed with wire. For necessary number of layers of the bandage see the relevant chapter in Annex 2 (special care has to be taken to use the correct position when the required Hilti Firestop Foam CFS-F FX seal thickness is higher than the wall or floor thickness).

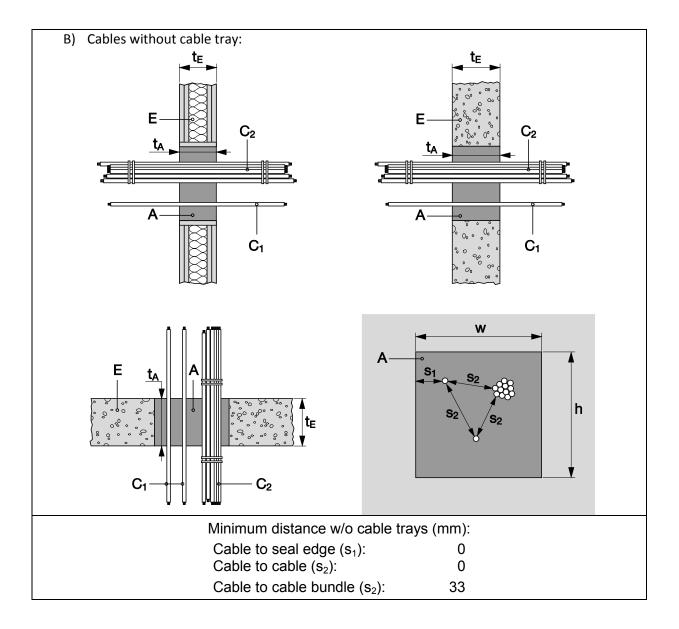
2.2 Blank seals



2.2.1 Blank seal in flexib	Classification	
seal size:	w x h ≤ 600 x 600 mm	EI 90
seal thickness:	t _A ≥ 100 mm	
seal size:	w x h ≤ 400 x 400 mm	EI 120
seal thickness:	t _A ≥ 150 mm	
2.2.2 Blank seal in rigid f	loors according Annex 2.1,	Classification
seal size:	w x h ≤ 400 x 400 mm	EI 120
seal thickness:	t _A ≥ 150 mm	

2.3 Cables





Penetration seal / Services	Classif	ication				
	(multiple) ²	(mixed)				
Seal thickness ³	$150 \le t_A \le 200$	t _A ≥ 200				
All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables, with a diameter of:						
Ø ≤ 21 mm	EI 60	EI 120				
21 ≤ Ø ≤ 50 mm	EI 60	EI 90				
50 ≤ Ø ≤ 80 mm	EI 60	EI 90				
All sheathed single core cables						
Ø ≤ 21 mm	EI 120	EI 120				
Sheathed multi-core halogen free ca	bles according to HD 604.5					
Ø ≤ 50 mm	EI 90					
Single sheathed multi-core rubber ca	ables according to HD 22.4					
Ø ≤ 80 mm	EI 120					
Tied cable bundle ⁶ , maximum diameter of single cable 21 mm						
$\emptyset \le 100 \text{ mm}$, EI 60 EI 120						
Non sheated cables						
Ø ≤ 24 mm,	-	EI 90				

2.3.1 Cables - flexible and rigid wall constructions according to Annex 2.1

2.3.2 Cables - rigid floor constructions according to Annex 2.1

Penetration seal / Services							
	(mult	iple) ²	(mixed)				
Seal thickness ³	150 ≤ t _A ≤ 250	t _A ≥ 250	t _A ≥ 200				
All sheathed cable types currently and commonly used in building practice in Europe (e.g. power, control, signal, telecommunication, data, optical fibre cables, with a diameter of:							
Ø ≤ 21 mm	EI 60	EI 120	EI 120				
21 ≤ Ø ≤ 50 mm	EI 60	EI 90	EI 90				
50 ≤ Ø ≤ 80 mm	EI 60	EI 90	EI 90				
Tied cable bundle ⁶ , maximum diameter	Tied cable bundle ⁶ , maximum diameter of single cable 21 mm						
Ø ≤ 100 mm,	EI 60	EI 120	EI 120				
Non sheated cables							
Ø ≤ 24 mm,	_	-	EI 90				

² For definition see chapter 2.0 ³ For max. seal size see annex 2.1.2

2.4 Conduits and tubes

Construction details and drawing see Annex 2.3

2.4.1 Conduits and tubes - flexible and rigid wall constructions according to Annex 2.1

Penetration seal / Services	Classification (with and without cables)			
	(multiple) ²	(mixed)		
seal thickness ³	t _A ≥ 100	t _A ≥ 200		
Steel conduits and tubes, Ø ≤16 mm	EI 90 U/U	EI 120 C/U		
The field of application given above is also va conductivity than unalloyed steel and a melti stainless steels, Ni alloys (NiCu, NiCr and NiMo	ing point of minimum 1050			
Plastic conduits and tubes, Ø ≤16 mm	EI 120 U/U	EI 120 U/U		
Flexible plastic conduits (Polyolefin, PVC), 16mm $\leq \emptyset \leq 32 \text{ mm}$	-	EI 120 U/U		
Rigid plastic conduits (Polyolefin, PVC), 16mm $\leq \emptyset \leq 32$ mm	-	EI 120 U/U		
Bundle of plastic conduits (Polyolefin, PVC), conduits flexible or rigid,16mm $\leq \emptyset \leq 32$ mm $\emptyset \leq 100$ mm	-	EI 120 U/U		

2.4.2 Conduits and tubes - rigid floor constructions according to Annex 2.1

Penetration seal / Services		fication ithout cables)	
	(multiple) ²	(mixed)	
seal thickness ³	t _A ≥150 mm	t _A ≥200 mm	
Steel conduits and tubes, Ø ≤16 mm	EI 120 U/U	EI 120 C/U	
The field of application given above is also va conductivity than unalloyed steel and a melti stainless steels, Ni alloys (NiCu, NiCr and NiMo	ing point of minimum 1050		
Plastic conduits and tubes, Ø ≤16 mm	EI 120 U/U	EI 120 U/U	
Flexible plastic conduits (Polyolefin, PVC), 16mm $\leq \emptyset \leq 32$ mm	-	EI 120 U/U	
Rigid plastic conduits (Polyolefin, PVC), 16mm ≤ Ø ≤ 32 mm	-	EI 120 U/U	
Bundle of plastic conduits (Polyolefin, PVC), conduits flexible or rigid,16mm ≤ Ø ≤ 32 mm Ø ≤ 100 mm	-	EI 120 U/U	

2.5 Metal pipes

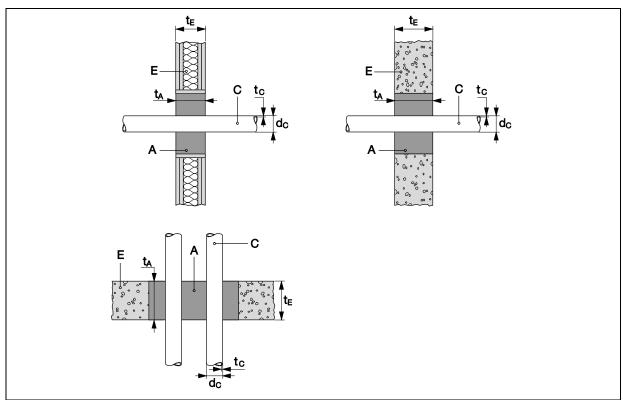
Construction details :

Hilti Firestop Foam CFS-F FX (A) of thickness t_A centered regarding the thickness of the building element (E).

In case of seal thickness t_{A} > building element thickness t_{E} see Annex 2.1.2

Distances acc. Annex 2.1.3

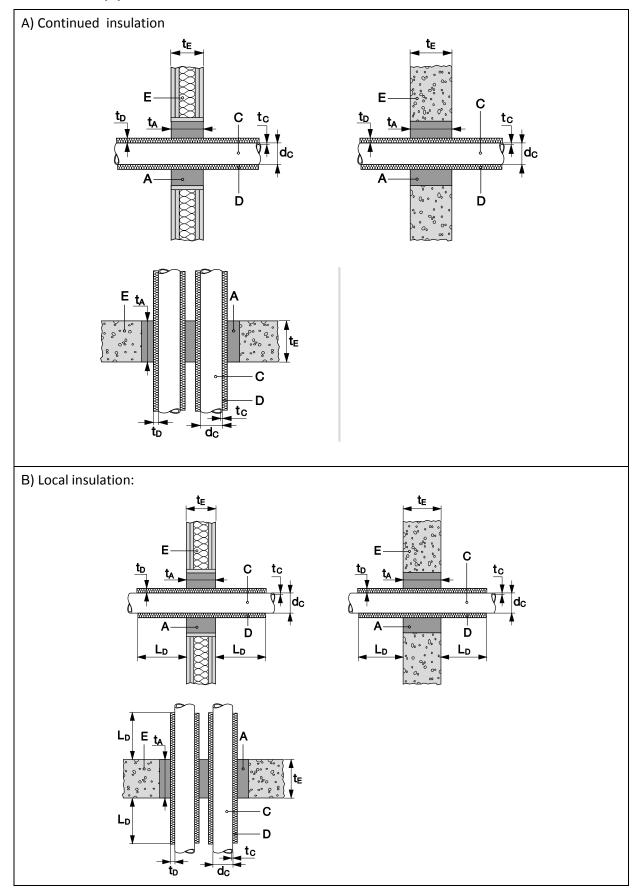
For symbols and abbreviations see Annex 4.



2.5.1 Metal pipes without insulation - flexible and rigid wall constructions + floor constructions according Annex 2.1

2.5.1.1 Copper pipes without insulation							
	seal thickness ³	t _A ≥200 mm					
Pipe diameter (d _c)	Pipe wall thickness (t _c)	Classification					
[mm]	[mm]	(mixed)					
28	$1.0 - 14.2^4$	EI 90-C/U					

 $^{^4}$ 14.2 mm is the maximum value covered by the rules in EN 1366-3. This value may be limited by the particular pipe dimensions available in practice



2.5.2 Metal pipes with mineral wool insulation

2.5.2.1 Steel pipes with mineral wool insulation

Arranged linear or in a cluster with sustained insulation (D) made from **Rockwool RS800,** or equal.

2.5.2.1.1 Steel pipes with mineral wool insulation - flexible or rigid wall construction according to Annex 2.1

Steel pipes (C) v	vith c	ontinued insu	lation (D) – s	susta	ained – C/U			
				S	eal thickness ^a	3	t _A ≥150	mm
Pipe diameter ([mm]	d _c)	Pipe wall th [mi		tl	Insulation thickness (t _D) [mm]		Classification (multiple)	
33.7		2.6 -	1 4 24					-
					30		EI 120	
				40		EI 120	C/U	
Steel pipes (C) v	vith lo	ocal insulation	n (D) – sustai			-		
				S	eal thickness ³	}	t _A ≥150	mm
I	Pipe			nsula	ation		Classific	ation
diameter (d _c) wall [mm]		l thickness (t _c) [mm]	thicknes (t _D) [mm		length (L _D) [mm]		(multi	ole)
33.7	33.7 2.6 – 14.2 ⁴		30		≥ 500		EI 120 C/U	
33.7 – 114.3	2.6	5/3.6 - 14.2 ^{4,5}	40		≥ 500		EI 120 C/U	
The field of a conductivity th steels, cast iror	nan u	nalloyed ste	el and a me	lting	g point of mi	nimum 2	1050°C, e.	
Wall: (16 - 14 - 12 - 10 - 8 - 6 - 4 - 2 -		33.7 / 14.2	E	1 12	20-C/U		→ 114.3/14.2 → 114.3/3.6	
0 0		20	40 60	1	80	100	120 Diameter (140 (mm)

⁵ Interpolation of minimum wall thickness between 2.6 for diameter 33.7 and 3.6 for diameter 114.3 for pipe diameters in between.

Steel pipes (C) v	vith c	ontinued insula	ition (D) – s	usta	ained – C/U		
				S	seal thicknes	ss ³	t _A ≥150 mm
			kness (t _c)	t	Insulation thickness (t _D)		Classification
[]		[mm]		ļ	[mm]		(multiple)
33.7		2.6 – 14	.2 ⁴		30		EI 120 C/U
33.7 – 114.3	33.7 – 114.3 2.6/3.6 –		4.2 ^{4,5}	<u> </u>	40		EI 120 C/U
114.3 – 168	114.3 - 168 3.6/14 - 1		4.2 ^{4,6}	1	40		EI 120 C/U
Steel pipes (C) v	vith l	ocal insulation (D) – sustaiı	ned	– C/U		
				ç	seal thicknes	ss ³	t _A ≥150 mm
Pipe			Ir	ารนไ	ation		Classification
diameter (d _c) [mm]) wall thickness (t _c) [mm]		thickness (t _D) [mm]		length (L _D) [mm])	(multiple)
33.7		2.6 – 14.2 ⁴	30		≥ 500		EI 120 C/U
33.7 – 114.3	2.6	5/3.6 – 14.2 ^{4,5}	40		≥ 500		EI 120 C/U
	nd a r	nelting point of n				-	n lower heat conductivity than els, cast iron, stainless steels, Ni
Floor:							
(E ¹⁶)		33.7 / 14.2			114.3/	14.2	168 / 14.2
- 16 - 14 - 12 - 10 - 10 - 8 -							168 / 14.0
10 -							
- 8 all t			El 120-	C/	U		
Š _{6 -}							
4 -		33.7 / 2.6			1	/ 14.3/3.6	
2 -							_
0 + 0		20 40	60 8	0	100 1	120	140 160 180
							Diameter (mm)

2.5.2.1.2 Steel pipe with mineral wool insulation - floor constructions according to Annex 2.1

Г

⁶ Interpolation of minimum wall thickness between 3.6 for diameter 114.3 and 14 for diameter 168

2.5.2.2 Copper pipes with mineral wool insulation

Arranged linear or in a cluster with sustained insulation made from Rockwool RS800 or equal.

Copper pipes with mineral wool insulation - flexible or rigid wall constructions 2.5.2.2.1 according to Annex 2.1

				seal thickness ³	t _A ≥150 mm	t _A ≥200 mm	
Pipe diameter (d _c)		Pipe wall thicl		Insulation Classifica		ication	
[mm]		[mm]		[mm]	(multiple) (mixed)		
28 - 88.9		1.0/2.0 – 1	4.2 ^{4,7}	20	EI 60 C/U	-	
88.9		2.0 – 14	.2 ⁴	20	EI 90 C/U	-	
12 – 48		1.0/1.5 – 1	4.2 ^{4,8}	20	-	EI 120-C/U	
48 - 88.9		1.5/2.0 – 1	4.2 ^{4,9}	40	-	EI 120-C/U	
Copper pipes (C	:) witl	h local insulatio	n (D) – susta	ained – C/U			
			seal thickness ³	t _A ≥150 mm	t _A ≥200 mm		
	Pipe		In	sulation	Classification		
diameter (d _c) [mm]			thickness (t _D) [mm]	length (L _D) [mm]	(multiple)	(mixed)	
28 - 88.9	28 - 88.9 1.0/2.0 - 14.2 ^{4,7}		20	≥ 500	EI 60 C/U	-	
88.9 2.0 – 14.2 ⁴		20	≥ 500	EI 90 C/U	-		
12 – 48	1.0	.0/1.5 - 14.2 ^{4,8} 20		≥ 500		EI 120-C/U	
48 - 88.9 1.5/2.0 - 14.2 ^{4,9}		40	≥ 500		EI 120-C/U		

and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless coppe steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).

⁷ Interpolation of minimum wall thickness between 1.0 for diameter 28 and 2.0 for diameter 88.9 for pipe diameters in between ⁸ Interpolation of minimum wall thickness between 1.0 for diameter 12 and 1.5 for diameter 48 for pipe

diameters in between.

⁹ Interpolation of minimum wall thickness between 1.5 for diameter 48 and 2.0 for diameter 88.9 for pipe diameters in between

2.5.2.2.2 Copper pipes with mineral wool insulation - floor constructions according to Annex 2.1

Copper pipes (C	c) witl	h continued insi	ulation (D)	– su	istained – C/U		
				:	seal thickness ³	t _A ≥150 mm	t _A ≥200 mm
Pipe diameter (d _c) [mm]		Pipe wall thicl [mm]		t	Insulation hickness (t _D) [mm]	Classif (multiple)	ication (mixed)
28 - 88.9		1.0/2.0 - 1	4.2 ^{4,7}		20	EI 120 C/U	-
12 – 48		1.0/1.5 – 1	4.2 ^{4,8}		20	-	EI 90 C/U
48 - 88.9		1.5/2.0 – 1	4.2 ^{4,9}		40	-	EI 120-C/U
Copper pipes (C	c) witl	h local insulatio	n (D) – sust	ain	ed – C/U		
				:	seal thickness ³	t _A ≥150 mm	t _A ≥200 mm
	Pipe		Ir	nsul	sulation Classification		ication
diameter (d _c) [mm]	c) wall thickness (t _c) [mm]		thickness (t _D) [mm]		length (L _D) [mm]	(multiple)	(mixed)
		seal thickness t	_A (mm)			t _A ≥150 mm	t _A ≥200 mm
28 - 88.9 1.0/2.0 - 14.2 ⁴			20		≥ 500	EI 120 C/U	-
12 – 48	12 – 48 1.0/1.5 – 14.2 ^{4,8}		20		≥ 500		EI 90-C/U
48 - 88.9 1.5/2.0 - 14.2 ^{4,9}		40		≥ 500		EI 120-C/U	

The field of application given above is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).

2.5.2.2.3 Copper pipes with mineral wool insulation - floor constructions according Annex 2.1 with cast-in sleeves

Hilti Firestop Foam CFS-F FX (A) in PVC sleeves, diameter 75 mm – 110 mm, length of sleeve 200 mm, build in flush to bottom side of the building element (E).

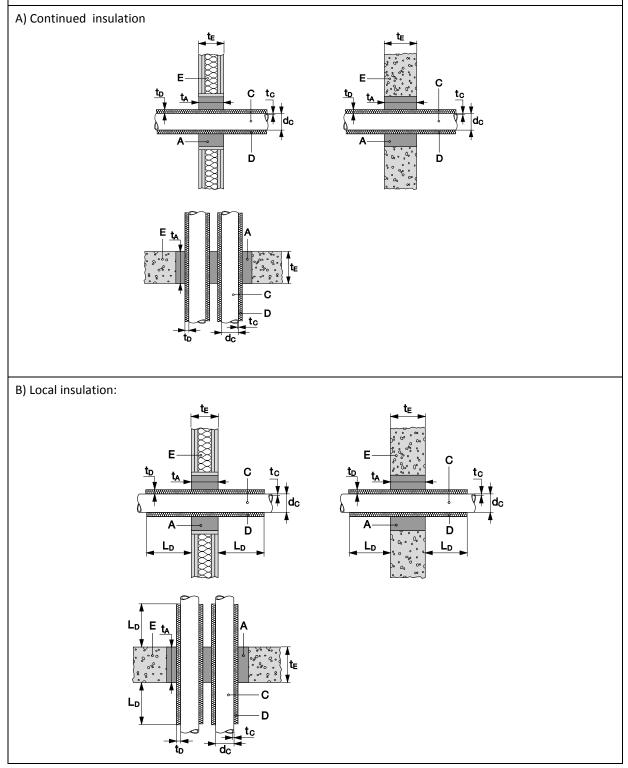
Copper pipes (C) with local mineral wool insulation (D)– sustained – C/U							
			seal thickness ³	t _A ≥200 mm			
	Pipe Insulation Classification						
diameter (d _c) [mm]	wall thickness (t _c) [mm]	thickness (t _D) [mm]	length (L _D) [mm]	(multiple)			
28	$1.0 - 14.2^4$	20	≥ 500	EI 120-C/U			
The field of application given above is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).							

2.5.3 Metal pipes with Armaflex AF insulation

Construction details :

Hilti Firestop Foam CFS-F FX (A) of thickness t_A centered regarding the thickness of the building element (E). In case of seal thickness t_A > building element thickness t_E , see Annex 2.1.2

For symbols and abbreviations see Annex 4.



In some cases of floor applications a PVC sleeve (F), diameter 75 mm – 110 mm, length 200 mm, is build in flush to bottom side of the building element (E). Hilti Firestop Foam CFS-F FX is then applied inside of that sleeve, resulting in seal thickness $t_A = 200$ mm

Minimum distance with sleeve in floor applications (mm):

between pipe and edge of PVC sleeve	-	10
between two PVC-sleeves:	-	200

2.5.3.1.1 Copper pipes with Armaflex AF insulation flexible and rigid wall constructions according Annex 2.1

Arranged linear or in a cluster with insulation (D) made from Armaflex AF1

Copper pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U						
		seal thickness ³	t _A ≥200 mm			
Pipe diameter (d _c)	Pipe wall thickness (t _c) [mm]	Insulation thickness (t_D)	Classification			
[mm]		[mm]	(mixed)			
6 - 42	$1.0/1.2 - 14.2^4$	7.0/9.0	EI 90-C/U			
6 - 18	1.0- 14.2 ⁴	7.0/8.0	EI 120-C/U			

The field of application given above is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).

2.5.3.1.2 Copper pipes with Armaflex AF insulation floor constructions according Annex 2.1

Arranged linear or in a cluster with insulation (D) made from Armaflex AF

Copper pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U						
seal thickness ³ $t_A \ge 200 \text{ mm}$						
Pipe diameter (d _c)	Pipe wall thickness (t _c) [mm]	Insulation thickness (t_D)	Classification			
[mm]		[mm]	(mixed)			
6 – 42 1.0/1,2 – 14.2 ⁴ 7,0/9,0. EI 120-C/U						
The field of application given above is also valid for other metal pipes with lower heat conductivity than						

The field of application given above is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).

2.5.3.1.3 Steel pipes with Armaflex AF insulation, floor constructions according Annex 2.1 with cast-in sleeves

Hilti Firestop Foam CFS-F FX (A) in PVC sleeves (F), diameter 75mm – 110mm, length of sleeve 200mm., build in flush to bottom side of the building element (E).

Steel pipes (C) with local insulation (D) – sustained – C/U						
		t _A ≥200 mm				
l	Pipe Insulation			Classification		
diameter (d _c) [mm]	wall thickness (t _c) [mm]	thickness (t _D) [mm]	length (L _D) [mm]	(multiple)		
33.7	$2.6 - 14.2^4$	10	≥ 500	EI 120-C/U		

The field of application given above is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steels, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys).

2.5.4 Metal pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

Construction details :

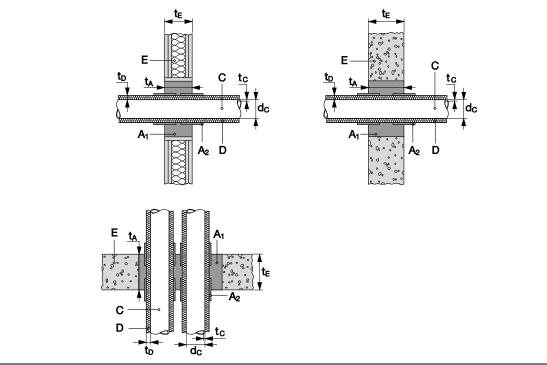
Hilti Firestop Foam CFS-F FX (A) of thickness t_A centered regarding the thickness of the building element (E).

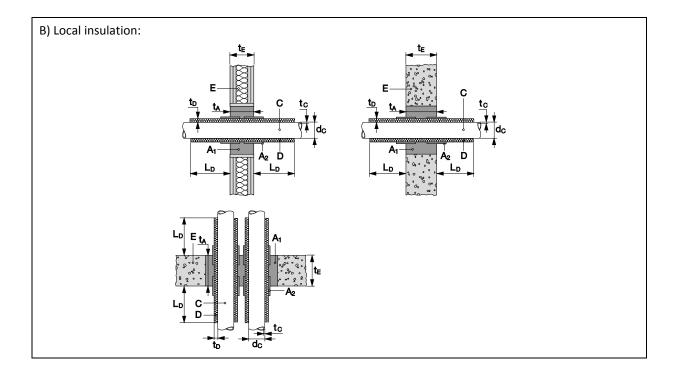
In case of seal thickness t_A > building element thickness t_E , see Annex 2.1.2

Services covered by two layers of Hilti Firestop Bandage CFS-B on both sides. The bandage is positioned with its center line flush to the seal surface.

For symbols and abbreviations see Annex 4.

A) Continued insulation



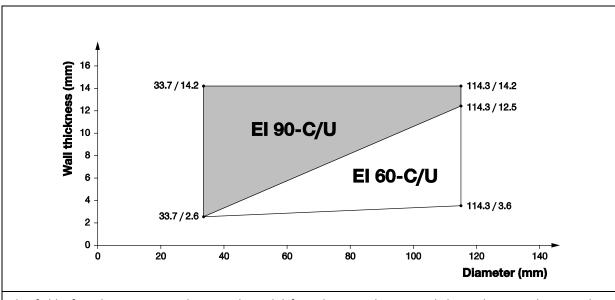


2.5.4.1 Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

2.5.4.1.1 Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B - flexible and rigid wall construction according Annex 2.1, $t_E \ge 112$ mm

Arranged linear or in a cluster with insulation (D) made from Armaflex AF

Steel pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U								
			t _A ≥150 mm					
Pipe diameter ([mm]	d _c)	Pipe wall thickness (t _c) [mm]		Insulation thickness (t _D) [mm]	Classif (multiple)	ication (mixed)		
33.7 - 114.3		2.6/3.6 – 1	L4.2 ^{4,5}	19	EI 60-C/U	EI 60-C/U		
33.7 - 114.3 2.6/3.6 - 2		12.5 ⁵	19	EI 90-C/U	-			
Steel pipes (C) v	Steel pipes (C) with local Armaflex AF insulation (D) – sustained – C/U							
			t _A ≥15	0 mm				
Pipe Insulation					Classification			
diameter (d _c) [mm]	wal	all thickness (t _c) thickness [mm] (t _D) [mm]		length (L _D) [mm]	(multiple)	(mixed)		
33.7 - 114.3	2.6	5/3.6 - 14.2 ^{4,5}	19	≥ 500	EI 60-C/U	EI 60-C/U		
33.7 - 114.3	2.	6/3.6 - 12.5 ⁵	19	≥ 500	EI 90-C/U	-		

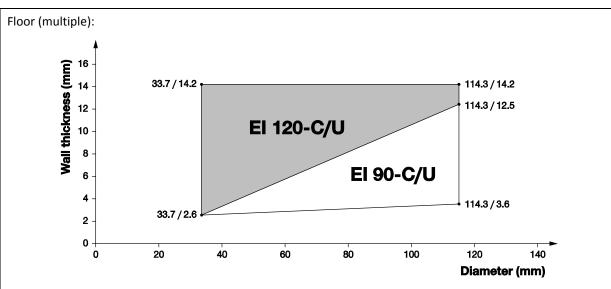


The field of application given above is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steels, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys).

2.5.4.1.2 Steel pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B - floor construction according Annex 2.1

Steel pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U							
		t _A ≥150 mm					
Pipe diameter ([mm]	(d _c)	Pipe wall thickness (t_c) Insulation [mm] [mm]			Classif (multiple)	ication (mixed)	
33.7 – 114.3		2.6/3.6 – 1	4.2 ^{4,5}	19	EI 90-C/U	EI 60-C/U	
33.7 - 114.3 2.6/3.6 - 2		12.5 ⁵	19	EI 120-C/U	-		
Steel pipes (C) with local Armaflex AF insulation (D) – sustained – C/U							
			seal thickness ³	t _A ≥15	i0 mm		
Pipe Insulation					Classification		
diameter (d _c) [mm]	wall t	hickness (t _c) [mm]	thickness (t _D) [mm]	length (L _D) [mm]	(multiple)	(mixed)	
33.7 – 114.3	2.6/3	8.6 – 14.2 ^{4,5}	19	≥ 500	EI 90-C/U	EI 60-C/U	
33.7 – 114.3	2.6/	3.6 - 12.5⁵	19	≥ 500	EI 120-C/U	-	

Arranged linear or in a cluster with insulation (D) made from Armaflex AF



The field of application given above is also valid for other metal pipes with lower heat conductivity than unalloyed steel and a melting point of minimum 1050°C, e.g. low alloyed steels, cast iron, stainless steels, Ni alloys (NiCu, NiCr and NiMo alloys).

2.5.4.2 Copper pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B

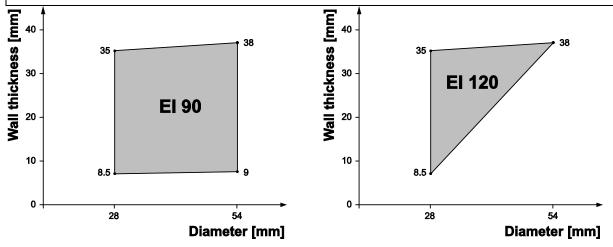
2.5.4.2.1 Copper pipes with Armaflex AF insulation - flexible and rigid wall constructions according Annex 2.1

Arranged linear or in a cluster with insulation (D) made from Armaflex AF

Copper pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U							
seal thickness ³ t _A ≥200 mm							
Pipe diameter (d _c)	Pipe diameter (d_c) Pipe wall thickness (t_c) Insulation thickness (t_D)						
[mm]	[mm]	[mm]	(mixed)				
28 – 54	1.0/1.5 – 14.2 ^{4,10}	8.5/9.0 - 35.0/38.0	EI 90-C/U				
28 – 54	1.0/1.5 - 14.2 ^{4,Error!} Bookmark not defined.	8.5 - 35.0/38.0	EI 120-C/U				
Copper pipes (C) with local Armaflex AF insulation (D) – sustained – C/U							

seal thickness³ t_A ≥200 mm Pipe Insulation Classification diameter (d_c) wall thickness (t_c) length (L_D) thickness (t_D) [mm] (mixed) [mm] [mm] [mm] 1.0/1.5 -≥ 500 EI 90-C/U 14.2^{4,Error! Bookmark} 28 - 54 8.5/9.0 - 35.0/38.0 not defined. ≥ 500 EI 120-C/U 1.0/1.5 -14.2^{4,Error! Bookmark} 28 - 54 8.5 - 35.0/38.0 not defined.

The field of application given above is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).



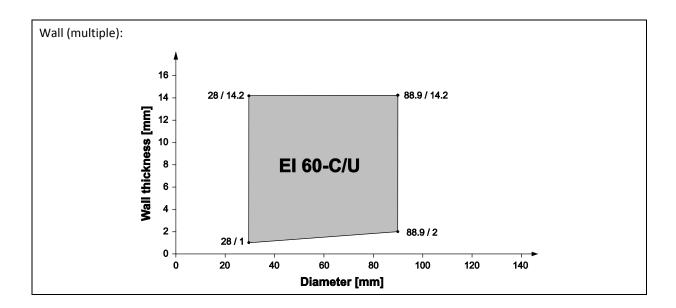
¹⁰ Interpolation of minimum wall thickness between 1.0 for diameter 28 and 1.5 for diameter 54 for pipe diameters in between

2.5.4.2.2 Copper pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B - flexible and rigid wall construction according Annex 2.1, $t_E \ge 112$ mm

Copper pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U seal thickness³ t_A ≥150 mm Insulation Classification Pipe diameter (d_c) Pipe wall thickness (t_c) thickness (t_D) [mm] [mm] (multiple) (mixed) [mm] $1.0/2.0 - 14.2^{4,7}$ 28 - 88.919 EI 60-C/U EI 60-C/U $1.0 - 14.2^4$ 28 19 EI 120-C/U _ Copper pipes (C) with local Armaflex AF insulation (D) – sustained – C/U seal thickness³ t_A ≥150 mm Pipe Insulation Classification diameter (d_c) wall thickness (t_c) thickness length (L_D) (multiple) (mixed) [mm] [mm] [mm] (t_D) [mm] $1.0/2.0 - 14.2^{4,7}$ 28 - 88.919 ≥ 500 EI 60-C/U EI 60-C/U $1.0 - 14.2^4$ 28 19 ≥ 500 EI 90-C/U

Arranged linear or in a cluster with insulation (D) made from Armaflex AF

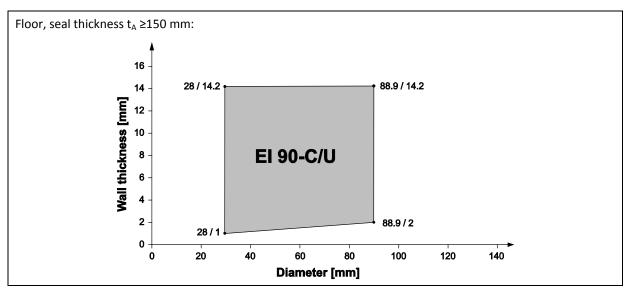
The field of application given above is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).

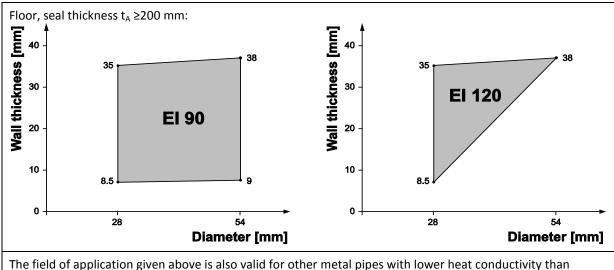


2.5.4.2.3 Copper pipes with Armaflex AF insulation and Hilti Firestop Bandage CFS-B - floor construction according Annex 2.1

Copper pipes (C) with continued Armaflex AF insulation (D) – sustained – C/U								
seal thickness ³						t _A ≥150 mm t _A ≥200		t _A ≥200 mm
Pipe diameter (d _c) [mm] Pipe wall thickness (t _c [mm]		2)	Insulation thickness (t_D) [mm]		Classification (multiple) (mixed)			
28 - 88	.9	1.0/2.0 - 14.2	2 ^{4,7}	19		EI 90-C/U	EI 60-C/U	-
28		$1.0 - 14.2^4$		19		EI 120-C/U	-	-
28 – 54	1	1.0/1.5 – 14.2	2 ^{4,10} 8.5/9.0 – 35.0		0/38.0			EI 90-C/U
28 – 54	28 - 54 1.0/1.5 - 14.2 ^{4,10} 8.5 - 35.0/38.0		/38.0			EI 120-C/U		
Copper pip	oes (C) with local Arm	aflex	AF insulation	(D) – sust	tained – C/U		
				seal thickness ³		t _A ≥150 mm		t _A ≥200 mm
	Pip	е	Insulation		Classification		1	
diameter (d _c) [mm]	, .,		th	iickness (t _D) [mm]	length (L _D) [mm]	(multiple)	(m	ixed)
28 - 88.9	1.0	/2.0 – 14.24,7	19		≥ 500	EI 90-C/U	EI 60-C/U	
28	28 1.0 – 14.2 ⁴ 19		19	≥ 500	EI 120-C/U	-		
28 – 54	1.0/	^{4,10} /1.5 – 14.2 ^{4,10}	8.5/9.0 - 35.0/38.0		≥ 500			EI 90-C/U
28 – 54	1.0,	⁴ 1.5 – 14.2 ^{4,10}	8.	5 – 35.0/38.0	≥ 500			EI 120-C/U

Arranged linear or in a cluster with insulation (D) made from Armaflex AF





copper and a melting point of minimum 1050°C, e.g. unalloyed steels, low alloyed steels, cast iron, stainless steels, Ni and Ni alloys (NiCu, NiCr and NiMo alloys).

2.6 Al composite pipes

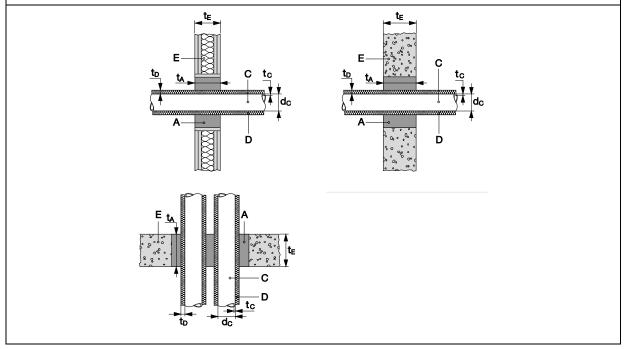
2.6.1 Al composite pipes with Armaflex AF insulation - flexible and rigid wall constructions + floor constructions according Annex 2.1

Arranged linear or in a cluster with insulation (D) made from Armaflex AF

Construction details :

Hilti Firestop Foam CFS-F FX (A) of thickness t_A centered regarding the thickness of the building element (E). In case of seal thickness t_A > building element thickness t_E , see Annex 2.1.2

For symbols and abbreviations see Annex 4.



2.6.1.1 Al composite pipes «Mepla» (C) with continued Armaflex AF insulation (D) – sustained – C/U

Manufacturer: Geberit							
		seal thickness ³	t _A ≥ 200 mm				
Pipe diameter (d _c) [mm]	Pipe wall thickness (t _c) [mm]	Insulation thickness (t _D) [mm]	Classification (mixed)				
16 - 32	2.0 - 3.0	8.0 - 9.0	EI 120-C/U				

2.6.1.2	Al composite pipes «Alpex duo» (C) with continued Armaflex AF insulation (D) – sustained – C/U
Manufacturer:	Fränkische Rohrwerke

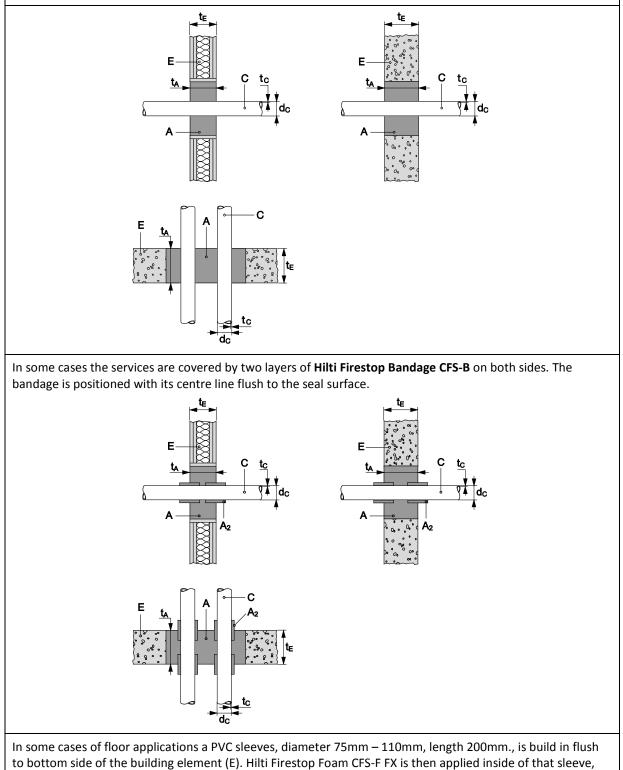
		seal thickness ³	t _A ≥ 200 mm
Pipe diameter (d _c) [mm]	Pipe wall thickness (t _c) [mm]	Insulation thickness (t _D) [mm]	Classification (mixed)
16 - 32	2.0 - 3.0	8.0 - 9.0	EI 120-C/U

2.7 Plastic pipes

Construction details :

Hilti Firestop Foam CFS-F FX (A) of thickness t_A centered regarding the thickness of the building element (E). In case of seal thickness t_A > building element thickness t_E , see Annex 2.1.2

For symbols and abbreviations see Annex 4.



resulting in seal thickness $t_A = 200$ mm

Minimum distance with sleeve in floor applic	ations (mm):	
between pipe and edge of PVC sleeve	-	10
between two PVC-sleeves:	-	200

2.7.1 PE pipes flexible and rigid wall constructions + floor constructions according Annex 2.1

2.7.1.1 PE pipes	(C) according to E	N ISO 15494 and D	IN 8074/8075 – U/U		
seal thickness ³ $t_A \ge 200 \text{ mm}$					
Pipe diameter (d _c) [mm]	Pipe wall thickness (t _c) [mm]		ication ked)		
≤ 40	2.3 - 3.7	EI 120-U/U			
2.7.1.2 PE pipes (arranged lin		and DIN 8074/8075 – U/C			
	seal thickness ³	$t_A \ge 150 \text{ mm}$ $t_A \ge 150 \text{ mm}$			
Pipe diameter (d _c)	Pipe wall thickness (t _c)	Classification			
[mm]	[mm]	(multiple)	(mixed)		
50	2.9 – 4.6	EI 120-U/C	EI 60-U/C		

	2.7.1.3 PE pipes (C) according to EN ISO 15494 and DIN 8074/8075 – U/U with Hilti Firestop Bandage CFS-B							
seal thickness ³ $t_A \ge 200 \text{ mm}$								
Pipe diameter (d		Classification						
[mm]	[mm]	(mixed)						
50 - 110	2.9/2.7 – 10.0	EI 120-U/U						

2.7.2 PVC-U pipes flexible and rigid wall constructions + floor constructions according Annex 2.1

2.7.2.1 PVC-U pipes (C) according to EN ISO 1452-2, EN ISO 15493 and DIN 8061/8062 – U/U					
	seal thickness ³	t _A ≥200 mm			
Pipe diameter (dC)	Pipe wall thickness	Classif	ication		
[mm]	(tC) [mm]	(mi)	xed)		
≤ 40	1.9 - 3.0	EI 120)-U/U		
2.7.2.2 PVC-U pipes (C) according to EN 1452-2 and DIN 8061/8062 – U/U arranged linear					
	seal thickness ³	t _A ≥150 mm	t _A ≥150 mm		
Pipe diameter (dC)	Pipe wall thickness	Classification			
[mm]	(tC) [mm]	(multiple)	(mixed)		
50	3.7	EI 120-U/U	-		
	es (C) according to EN 14 ed linear	52-2 and DIN 8061/8062 –	U/C		
	seal thickness ³	t _A ≥150 mm	t _A ≥150 mm		
Pipe diameter (dC)	Pipe wall thickness	Classification			
[mm]	(tC) [mm]	(multiple)	(mixed)		
50	3.7 – 5.6	EI 120-U/C	EI 60-U/C		

2.7.2.4 PVC-U pipes (C) according to EN 14493 and DIN 8061/8062 – U/U with Hilti Firestop Bandage CFS-B						
seal thickness ³ $t_A \ge 200 \text{ mm}$						
Pipe diameter (d _c)	Pipe wall thickness (t _c)	Classification				
[mm]	[mm]	(mixed)				
for wall applications						
50 - 110	1.8/2.2 – 12.3	EI 120-U/U				
for floor applications						
50 - 110	1.8 - 12.3	EI 120-U/U				

2.7.3 PVC pipes

floor constructions according Annex 2.1 with cast-in sleeves

Hilti Firestop Foam CFS-F FX (A) in PVC sleeves (F), diameter 75mm – 110mm, length of sleeve 200mm., build in flush to bottom side of the building element (E).

PVC pipes (C)				
		t _A ≥200 mm		
Pipe		Insulation		Classification
diameter (d _c) [mm]	wall thickness (t _c) [mm]	thickness (t _D) [mm]	length (L _D) [mm]	(multiple)
32	1.9	-	-	EI 120-U/U

2.8 Special penetrations

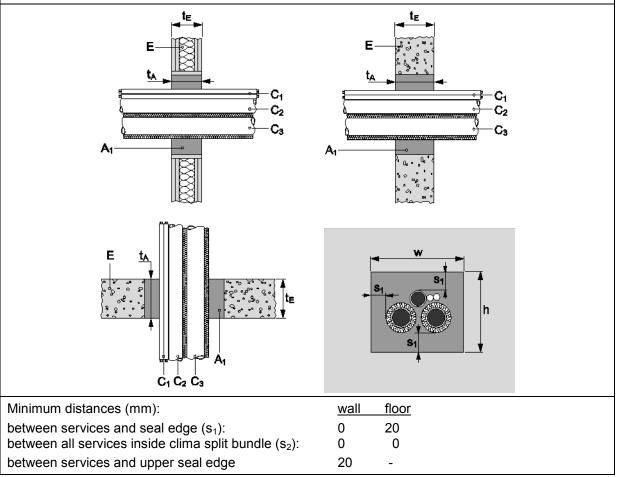
Construction details :

Penetrating service is a bundle consisting of 2 copper pipes with Armaflex AF insulation, 2 cables and 1 plastic pipe.

Hilti Firestop Foam CFS-F FX (A) of thickness t_A centered regarding the thickness of the building element (E).

In case of seal thickness t_A > building element thickness t_E , see Annex 2.1.2

For symbols and abbreviations see Annex 4.



Clima split	: bundles (C)	– U/U				
			seal thickness ³			
		Pentrant	type / dimensions	pipe end	Classification (mixed)	
 Bundle (C) consisting of: 2 copper pipes (C₁) with continued sustained Armaflex AF1 insulation 2 cables (C₂) 1 PVC pipe (C₃) 	pipes (C ₁) ontinued ed Armaflex	<u>copper pipes</u> (C ₁) diameter x wall thickness (mm)	6 x 1 8 x 1 12 x 1 18 x 1 28 x 1 35 x 1 42 x 1	C/U	EI 90	
	C ₂)	cables (C ₂)	5 x 1.5mm ² 5 x 6mm ²	-		
		<u>PVC pipes</u> (C ₃) diameter x wall thickness (mm)	16 x 3.7 flex 25 x 4.3 flex 40 x 2.4	U/U		
Bundle (C) of: 2 copper	consisting pipes (C ₁)	<u>copper pipes</u> (C ₁) diameter x wall thickness (mm)	6 x 1 8 x 1 12 x 1 18 x 1	c/u		
with co sustaine	with continued sustained Armaflex AF1 insulation	cables (C ₂)	5 x 1.5mm ² 5 x 6mm ²	-	EI 120	
2 cables (1 PVC pip		<u>PVC pipes</u> (C₃) diameter x wall thickness (mm)	16 x 3.7 flex 25 x 4.3 flex 40 x 2.4	U/U		

2.8.1 "Clima split" bundles of pipes & cables flexible and rigid wall constructions according Annex 2.1

2.8.2 "Clima split" bundles of pipes & cables PVC-U pipes floor constructions according Annex 2.1

Cl	Clima split bundles (C) – U/U						
			t _A ≥200 mm				
		Pentrant	type / dimensions	pipe end	Classification (mixed)		
Bu of 2	Indle (C) consisting : copper pipes (C ₁) with continued	<u>copper pipes</u> (C ₁) diameter x wall thickness (mm)	6 x 1 8 x 1 12 x 1 18 x 1 28 x 1 35 x 1	C/U	EI 120		
2	sustained Armaflex AF1 insulation cables (C_2)	cables (C ₂)	42 x 1 5 x 1.5mm ² 5 x 6mm ²	-			
1	1 PVC pipe (C ₃)	<u>PVC pipes</u> (C₃) diameter x wall thickness (mm)	16 x 3.7 flex 25 x 4.3 flex 40 x 2.4	υ/υ			

ANNEX 3

INSTALLATION OF THE PRODUCT

Instructions for use

Hilti Firestop Foam CFS-F FX is approved as a permanent firestop seal for indoor applications. The foam can be used to form a firestop seal around cables, cable trays, combustible / non-combustible pipes passing through medium-sized openings in fire compartment walls and ceilings. National approval and fire prevention regulations take priority and must be observed. Read these instructions and safety precautions before using the product.

Expiry date: See date printed on the manifold (month/year). Use of the foil pack after this date is not permissible!

Transport and storage: Store in a cool, dry, dark place at a temperature of +5°C to +25°C / +41°F to +77°F. Foil pack temperature: Must be between +10°C and +35°C / +50°F and +97°F during application. Base material temperature: Must be between 0°C and +40°C / 32°F and +104°F during application. Installation instructions: The operations to be carried out are illustrated in pictograms 1-9.



Clean the opening to be sealed. The material around the opening must be dry, in sound condition and free from dust or grease.



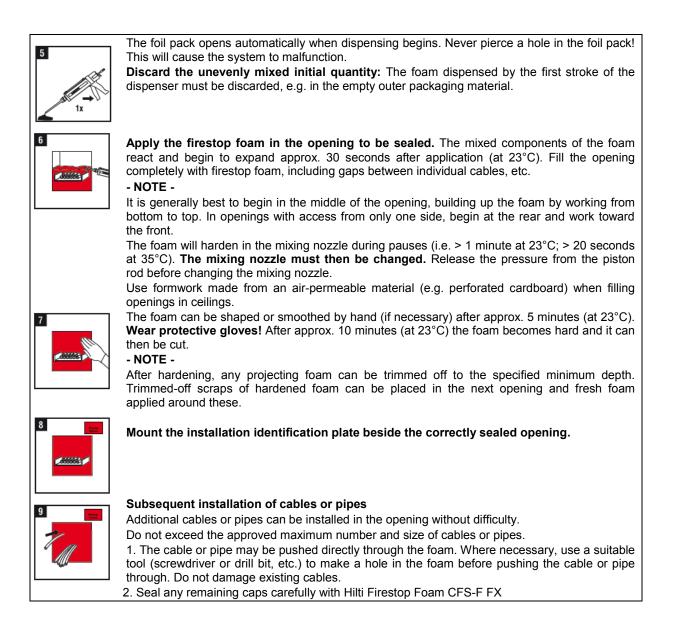
Check the foil pack holder for damage and ensure that it functions correctly. **Slide the foil pack into the holder. Caution:** Never use damaged foil packs and/or damaged or badly soiled foil pack holders.



Remove the cap. Screw the mixing nozzle all the way onto the foil pack and tighten it securely. Check that the black mixing element is in place inside the nozzle! Do not use damaged mixing nozzles. Do not, under any circumstances, modify or tamper with the mixing nozzle. The foil pack should only be used together with the mixing nozzle supplied. A new mixing nozzle must be used with each new foil pack.



Insert the holder containing the foil pack into the dispenser: Press the release button on the dispenser, pull the piston rod back as far as it will go and then insert the holder containing the foil pack into the dispenser.



For safe handling the provisions of the Material Safety Data Sheet for the product shall be followed.

ANNEX 4

ABBREVIATIONS AND REFERENCE DOCUMENTS

Abbreviation	Description	Abbreviation	Description
A, A ₁ , A ₂ ,	Firestop product	h	Height/length of penetration seal
C, C ₁ , C ₂ ,	Penetrating services	s ₁ , s ₂	Distances
D	Pipe insulation	t _A	Thickness of penetration seal
Ε,	Building element (wall, floor)	t _c	Pipe wall thickness
E ₁ , E ₂ ,	Apperture or support framing	t _D	Thickness of insulation
F	casted in pipe sleeve	t _E	Thickness of the building element
L _D	Length of insulation	w	Width of penetration seal
d _c	Pipe diameter	W _A	Width of framing

Abbreviations used in drawings

References to standards mentioned in the ETA:

DIN 8061	Unplasticized polyvinyl chloride (PVC-U) pipes - General quality requirements and testing	
DIN 8062	Unplasticized polyvinyl chloride (PVC-U) pipes - Dimensions	
DIN 8074	Polyethylene (PE) - Pipes PE 63, PE 80, PE 100, PE-HD - Dimensions	
DIN 8075	Polyethylene (PE) pipes - PE 63, PE 80, PE 100, PE-HD - General quality requirements, testing	
EN 1026	Windows and doors – Air permeability – Test method	
EN 1366-3:2009	Fire resistance tests for service installations - Part 3: Penetration seals	
EN 1519	Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Polyethylene (PE)	
EN 13238	Reaction to fire tests for building products: Conditioning procedures and general rules for selection of substrates	
EN 13501-1	Fire classification of construction products and building elements – Part 1: Classification using test data from reaction to fire tests	
EN 13501-2	Fire classification of construction products and building elements – Part 2: Classification using test data from fire resistance tests	
EN 13823:2002	Reaction to fire tests for building products – Building products excluding floorings exposed to the thermal attack by a single burning item	
EN ISO 140-3	Acoustics – Measurement of sound insulation in buildings and of building elements – Part 3: Laboratory measurements of airborne sound insulation of building elements	
EN ISO 140-10	Acoustics – Measurements of sound insulation in buildings and of building elements – Part 10: Laboratory measurement of airborne sound insulation of small building elements	
EN ISO 717-1	Acoustics – Rating of sound insulation of buildings and of building elements – Part 1: Airborne sound insulation	

EN ISO 1452-2	Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 2: Pipes
EN ISO 11925-2	Reaction to fire tests – Ignitability of building products subjected to direct impingement of flame – Part 2: Single-flame source test
EN ISO 15493	Plastics piping systems for industrial applications - Acrylonitrile-butadiene-styrene (ABS), unplasticized poly(vinyl chloride) (PVC-U) and chlorinated poly(vinyl chloride) (PVC-C) - Specifications for components and the system; Metric series
EN ISO 15494	Plastics piping systems for industrial applications - Polybutene (PB), polyethylene (PE) and polypropylene (PP) - Specifications for components and the system; Metric series
HD 22.4	Cables of rated voltages up to and including 450/750 V and having crosslinked insulation – Part 4: Cords and flexible cables
HD 640.5	0.6/1kV Power cables with special fire performance for use in power stations – Part 5: single core and multicore halogen-free cables

Other reference documents:

EOTA TR 001	Determination of impact resistance of panels and panel assemblies
EOTA TR 024	Characterisation, Aspects of Durability and Factory Production Control for Reactive Materials, Components and Products

Safety Data Sheet according to 1907/2006/EC, Article 31, for Hilti Firestop Foam CFS-F FX