

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date: 4/5/2024 Issue date: 4/5/2024 Supersedes: 10/24/2018 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form	Article
Trade name	Synthetic diamond impregnated segments
Product code	BU Diamond
Other means of identification	Gas Saw SPW-EQD 350mm, Gas Saw SP-S 300-400mm, SPX-H, SP-H, Floor Saw SP-S 514mm/ 300-600mm / 800mm, PU 35-40mm / 42-47mm / 62-67mm / 72-132mm / 152-202mm / 225-300mm, Wall Saw SP-S 800-1200mm, AG Disc - SPX-EQD 100-150mm, SPX-T, SPX-L Handheld ≤35mm, Electric Saw SP-S 305mm, SPX-H Abrasive, SP-H Abrasive, Bench Saw SP-S 300-500mm, SPX-T Abrasive, AG CW-SPX 100-115mm / 100-180mm / 115-180mm / 125mm, AG CW-SP 100-125mm

1.2. Recommended use and restrictions on use

Recommended use	Grinding materials
Restrictions on use	For professional use only

1.3. Supplier

Supplier	Department issuing data specification sheet
Hilti, Inc.	Hilti AG
Legacy Tower, Suite 1000 7250 Dallas Parkway	Feldkircherstraße 100
US– TX 75024 Plano	FL– 9494 Schaan
USA	Liechtenstein
T +1 9724035800	T +423 234 2111
1-800-879-8000 toll free - F +1 918 254 0522	product.compliance-power.tools@hilti.com

1.4. Emergency telephone number

Emergency number	Emergency CONTACT (24-Hour-Number) GBK/Infotrac ID 101022 (USA domestic) 1 800 535 5053 or international (001) 352 323 3500
------------------	--

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. GHS Label elements, including precautionary statements

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments Sulfur is present in bound form and is not released in elemental form.

Name	Product identifier	%	GHS-US classification
Cobalt	CAS-No.: 7440-48-4	10 - 40	Acute Tox. 4 (Oral), H302 Resp. Sens. 1, H334 Skin Sens. 1, H317 Muta. 2, H341 Carc. 1B, H350 Repr. 1B, H360
Nickel	CAS-No.: 7440-02-0	1 - 5	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372
Sulfur	CAS-No.: 7704-34-9	0 - 1	Skin Irrit. 2, H315

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	Remove person to fresh air and keep comfortable for breathing. When symptoms occur: go into open air and ventilate suspected area.
First-aid measures after skin contact	Gently wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	Rinse eyes with water as a precaution. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	Rinse mouth.

4.2. Most important symptoms and effects (acute and delayed)

Potential adverse human health effects and symptoms	Irritation: may cause irritation to the respiratory system.
Symptoms/effects after inhalation	May cause respiratory irritation.
Symptoms/effects after eye contact	May cause severe irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	Use extinguishing agent suitable for surrounding fire. Water. Sand. Foam. Carbon dioxide.
Unsuitable extinguishing media	Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	Not flammable.
-------------	----------------

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.
--------------------------------	---

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Shovel into suitable and closed container for disposal.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed

Normal use of this product shall imply use in accordance with the instructions on the packaging and in line with the expectations of a professional user.

Precautions for safe handling

The product should not be used for purposes other than those shown above without first referring to the supplier and obtaining written handling instructions.

Hygiene measures

Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

Store in a dry place.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Synthetic diamond impregnated segments	
No additional information available	
Cobalt (7440-48-4)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds as Co
ACGIH OEL TWA	0.02 mg/m ³
Remark (ACGIH)	Pneumonitis
Regulatory reference	ACGIH 2024
USA - ACGIH - Biological Exposure Indices	
Local name	Cobalt and inorganic compounds
BEI	15 µg/l Parameter: Cobalt - Medium: urine - Sampling time: End of shift at end of workweek - Notations: Ns

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Cobalt (7440-48-4)	
Regulatory reference	ACGIH 2024
USA - OSHA - Occupational Exposure Limits	
Local name	Cobalt metal, dust, and fume (as Co)
OSHA PEL TWA [1]	0.1 mg/m ³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Nickel (7440-02-0)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Nickel, elemental
ACGIH OEL TWA	1.5 mg/m ³ (Inhalable fraction)
Remark (ACGIH)	TLV® Basis: Dermatitis; pneumoconiosis. Notations: A5 (Not Suspected as a Human Carcinogen)
Regulatory reference	ACGIH 2024
USA - ACGIH - Biological Exposure Indices	
Local name	Nickel and inorganic compounds
BEI	5 µg/l Parameter: Nickel - Medium: urine after exposure to elemental Nickel and poorly soluble compounds - Sampling time: Post-shift at end of workweek - Notations: B 30 µg/l Parameter: Nickel - Medium: urine after exposure to soluble compounds - Sampling time: Post-shift at end of workweek - Notations: B
Regulatory reference	ACGIH 2024
USA - OSHA - Occupational Exposure Limits	
Local name	Nickel
OSHA PEL TWA [1]	1 mg/m ³ metal and insoluble compounds (as Ni) 1 mg/m ³ soluble compounds (as Ni)
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Sulfur (7704-34-9)	
No additional information available	

8.2. Appropriate engineering controls

Appropriate engineering controls

Ensure good ventilation of the work station. Use dust removal system, vacuum cleaner, air cleaner; cooling water cleaner (Hilti WMS system).

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Dust formation: dust mask. In case of dust production: protective goggles. Gloves. Protective clothing.

Materials for protective clothing:	
Condition	Material
	Flame retardant protective clothing

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Hand protection:				
Wear leather gloves.				
Type	Material	Permeation	Thickness (mm)	Penetration
	leather gloves			
Eye protection:				
Safety glasses				
Type		Field of application	Characteristics	
Safety glasses		Dust		
Skin and body protection:				
Wear suitable protective clothing				
Respiratory protection:				
Where exposure through inhalation may occur from use, respiratory protection equipment is recommended				
Device		Filter type	Condition	
			Dust protection	

Personal protective equipment symbol(s):



Other information:

Hazardous dust of the workpiece material may be generated during grinding / drilling / cutting and/or sanding operations. National regulations for dust exposure limit values have to be taken into consideration as part of the job hazard assessment.

Most of the dust generated during grinding / drilling / cutting and/or sanding operations is from the base material being worked on and the potential hazard from this exposure must be evaluated separately. This dust may present a health hazard, a fire or dust explosion hazard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Colour	Silver-grey to copper-colored
Odour	odourless
Odour threshold	No data available
pH	No data available
Melting point	No data available
Freezing point	No data available
Boiling point	No data available
Flash point	No data available
Relative evaporation rate (butylacetate=1)	No data available
Flammability (solid, gas)	No data available
Vapour pressure	No data available
Relative vapour density at 20°C	No data available

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Relative density	No data available
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	No data available
Auto-ignition temperature	No data available
Decomposition temperature	> 400 °C
Viscosity, kinematic	No data available
Viscosity, dynamic	No data available
Explosive limits	No data available
Explosive properties	No data available
Oxidising properties	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Product is not explosive.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified

Cobalt (7440-48-4)	
LD50 oral rat	550 mg/kg bodyweight (OECD 425 method)
LD50 oral	550 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 15 day(s))
Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg (OECD 401 method)
LD50 oral	9000 mg/kg
LC50 Inhalation - Rat	≥ 10.2 mg/l (1 h)

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Skin corrosion/irritation	Not classified
Serious eye damage/irritation	Not classified
Respiratory or skin sensitisation	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified

Cobalt (7440-48-4)	
IARC group	2A - Probably carcinogenic to humans
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen

Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen

Reproductive toxicity	Not classified
STOT-single exposure	Not classified
STOT-repeated exposure	Not classified

Nickel (7440-02-0)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.1 mg/m ³ (2 years; (OECD 451 method))
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard	Not classified
Viscosity, kinematic	No data available
Likely routes of exposure	Inhalation.
Potential adverse human health effects and symptoms	Irritation: may cause irritation to the respiratory system.
Symptoms/effects after inhalation	May cause respiratory irritation.
Symptoms/effects after eye contact	May cause severe irritation.

SECTION 12: Ecological information

12.1. Toxicity

Cobalt (7440-48-4)	
EC50 72h - Algae [1]	0.035 mg/l (Pseudokirchnerella subcapitata)
NOEC (acute)	3.2 mg/l (48h; Daphnia magna; OECD 202)

12.2. Persistence and degradability

Cobalt (7440-48-4)	
Not rapidly degradable	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Nickel (7440-02-0)	
Not rapidly degradable	
Persistence and degradability	Not applicable for inorganic substances.

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Nickel (7440-02-0)	
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

12.3. Bioaccumulative potential

Cobalt (7440-48-4)	
BCF - Fish [1]	< 10 (Pisces, Fresh water, Literature study)
BCF - Other aquatic organisms [1]	< 300 (Invertebrata, Literature study)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Nickel (7440-02-0)	
BCF - Other aquatic organisms [1]	8 – 45 (≤ 4 week(s), Cambarus sp., Flow-through system, Fresh water, Experimental value, Fresh weight)
Bioaccumulative potential	Not applicable for inorganic substances.

12.4. Mobility in soil

Cobalt (7440-48-4)	
Ecology - soil	No (test)data on mobility of the substance available.

Nickel (7440-02-0)	
Surface tension	No data available in the literature
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

Other information Do not allow the product, as is, to spread into the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	Dispose in a safe manner in accordance with local/national regulations. Avoid release to the environment.
Ecology - waste materials	Avoid release to the environment. Hazardous waste due to toxicity.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name			
Not regulated	Not regulated	Not regulated	Not regulated

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

ADR	IMDG	IATA	RID
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Cobalt	CAS-No. 7440-48-4	10 - 40%
Nickel	CAS-No. 7440-02-0	1 - 5%

Nickel (7440-02-0)

CERCLA RQ	100 lb
-----------	--------

15.2. International regulations

Cobalt (7440-48-4)

Listed on IARC (International Agency for Research on Cancer)
Listed as carcinogen on NTP (National Toxicology Program)

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Nickel (7440-02-0)
Listed on IARC (International Agency for Research on Cancer)
Listed as carcinogen on NTP (National Toxicology Program)

15.3. US State regulations

WARNING: This product can expose you to Cobalt metal powder, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date

04/05/2024

Full text of H-statements	
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.

Abbreviations and acronyms	
CAS-No.	Chemical Abstract Service number
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration

Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Abbreviations and acronyms	
ED	Endocrine disrupting properties
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
IOELV	Indicative Occupational Exposure Limit Value
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
N.O.S.	Not Otherwise Specified
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
TRGS	Technical Rules for Hazardous Substances
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
WGK	Water Hazard Class
vPvB	Very Persistent and Very Bioaccumulative

NFPA health hazard

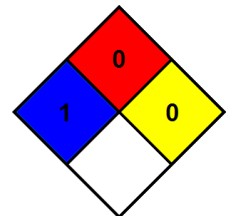
1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA fire hazard

0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity

0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating
Health

1 Slight Hazard - Irritation or minor reversible injury possible



Synthetic diamond impregnated segments

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Flammability	0 Minimal Hazard - Materials that will not burn
Physical	0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Indication of changes:			
Section	Changed item	Change	Comments
1	Emergency number	Modified	
1	Department issuing data specification sheet	Modified	
3	Composition/information on ingredients	Modified	

SDS_US_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.