ORIGINAL OPERATING INSTRUCTIONS

TE DRS-M dust removal module

It is essential that the operating instructions are read before the appliance is operated for the first time.

Always keep these operating instructions together with the appliance.

Ensure that the operating instructions are with the appliance when it is given to other persons.

1 General information

1.1 Safety notices and their meaning

DANGER
Draws attention to imminent danger that will lead to serious bodily injury or fatality.

WARNING
Draws attention to a potentially dangerous situation that could lead to serious personal injury or fatality.

CAUTION
Draws attention to a potentially dangerous situation that could lead to slight personal injury or damage to the equipment or other property.

NOTE
Draws attention to an instruction or other useful information.

1.2 Explanation of the pictograms and other information

Warning signs

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>!</td>
<td>General warning</td>
</tr>
</tbody>
</table>

Obligation signs

Read the operating instructions before use.

Location of identification data on the module

The type designation is shown on the appliance. Always refer to this information when contacting our representative or service center.

Type: [Type]

Serial no.: [Serial no.]
2 Description

2.1 Use of the product as directed

The TE DRS-M dust removal module is an accessory for use with the Hilti TE 7, TE 7-A, TE 7-C, TE 6-S and TE 6-C rotary hammers.

The dust removal module can be quickly and easily attached to the power tool, i.e. the rotary hammer. The dust removal module is not suitable for use when chiseling or drilling in metals. Please observe national regulations applicable to working with materials hazardous to the health (e.g. asbestos).

The appliance is intended for professional use. The appliance may be operated, serviced and repaired only by authorized, trained personnel. This personnel must be informed of any special hazards that may be encountered. The appliance and the power tool may present hazards when used incorrectly by untrained personnel or when used not as directed.

In order to avoid the risk of injury, use the appliance only in conjunction with the Hilti rotary hammers named above. Accessories are available from your Hilti Center or can be ordered online at www.hilti.com.

3 Technical data

Right of technical changes reserved.

<table>
<thead>
<tr>
<th>Appliance</th>
<th>TE DRS-M</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated power input</td>
<td>Max. 60 W</td>
</tr>
<tr>
<td>Suction performance</td>
<td>Max. 250 l/min (Max. 66.05 gal/min)</td>
</tr>
<tr>
<td>Weight</td>
<td>Max. 0.9 kg (Max. 1.98 lb)</td>
</tr>
</tbody>
</table>

Additional technical information

| Operating stroke  | Max. 105 mm (Max. 4⅝”) |
| Suitable TE-C hammer drill bits (Ø) | 4...16 mm (⁵⁄₃₂...⁵⁄₈”) |
| Drill bit working length | 50...100 mm (2...3³⁵⁄₁₆”) |
| Contact pressure  | 15...25 N               |
| Dust container capacity | 20 to 130 holes (depends on drill bit diameter and hole depth) |
| Suction head (Ø)  | 4...16 mm (⁵⁄₈...⁵⁄₈”) |
| Dust container regeneration cycles | Up to 100 |

4 Safety instructions

WARNING! Read all instructions! Observe all applicable safety rules and the operating instructions for the Hilti rotary hammer used. Failure to observe the instructions could lead to serious personal injury. SAVE THESE INSTRUCTIONS

a) Modification of the machine or tampering with its parts is not permissible.

b) Unplug the supply cord from the power outlet or, if using a cordless tool, move the forward / reverse switch to the middle position.

4.1 Dusts

This appliance collects a significant percentage, but not all, of the dust generated.

Dust from materials, such as paint containing lead, some wood species, concrete / masonry / stone containing silica, and minerals as well as metal, may be harmful. Contact with or inhalation of the dust may cause allergic reactions and/or respiratory or other diseases to the operator or bystanders. Certain kinds of dust are classified as carcinogenic such as oak and beech dust, especially in conjunction with additives for wood conditioning (chromate, wood preservative). Material containing asbestos must only be treated by specialists. Where the use of a dust-extraction device is possible it shall be used. To achieve a high level of dust collection, use a suitable dust extractor. When indicated wear a respirator appropriate for the type of dust generated. Ensure that the workplace is well ventilated. Follow national requirements for the materials you want to work with.
5 Operation

5.1 Preparing for use

5.1.1 Fitting the dust removal module

NOTE
Dust may be released when the filter container is full. Accordingly, the container should be emptied regularly. Wear respiratory protection when doing this.

NOTE
The suction fan incorporated in the dust module is driven by the motor of the tool by way of a push-in coupling. The toothing on the rotor shaft meshes with the toothed sleeve on the dust module.

5.1.2 Removing the module

CAUTION
The drive pinion on the dust removal module may be hot after the unit has been in use. Avoid touching the drive pinion.

1. Press the release buttons and hold them in this position.
2. Pull the dust removal module downwards away from the power tool.

5.1.3 Length adjustment (stroke)

NOTE
The stroke is normally set to suit a (total) drill bit length of 150 mm (6″), which corresponds to drill bit working length of 100 mm (3¹⁵⁄₁₆″). The stroke must be adjusted if shorter drill bits are used.

1. CAUTION When the locking ring is opened the telescopic section is released and may then jump out a distance of up to 110 mm (4³⁄₈″). Wear eye protection.
   - Release the locking ring.
2. Press the power tool (with drill bit fitted) against a wall until the tip of the drill bit touches the wall.
3. Tighten the locking ring.

5.1.4 Setting drilling depth (depth gauge)

NOTE
If holes require to be drilled to an exact depth (e.g. anchor holes), the correct depth must be determined by drilling test holes.

5.2 Operation

CAUTION
Observe the operating instructions for the Hilti rotary hammer used. Use the appliance only in conjunction with the power tools listed in section 2. Failure to observe this point may present a risk of personal injury.

WARNING
It is essential that national regulations applicable to working with materials hazardous to health (e.g. asbestos) are observed.

5.2.1 Emptying the dust container

NOTE
Dust may be released when the filter container is full. Accordingly, the container should be emptied regularly. Wear respiratory protection when doing this.

1. Hold the tool horizontally and allow it to run for a short time. This ensures that any dust remaining in parts of the dust removal module are drawn into the dust container.
2. Press the release buttons and hold them in this position.
3. Pull the dust container downwards away from the module.
4. Empty the dust container by tapping it lightly. Avoid releasing an excessive amount of dust into the air.
5. Push the empty dust container back into the dust module from below until it engages. When fitting a new dust container, first remove the protective cover.

5.2.2 Replacing the suction head

1. Pull back the rib on the rear of the suction head.
2. Pull the old suction head upwards out of its guide.
3. Press the new suction head into the guide until it engages.

6 Care and maintenance

CAUTION
Unplug the supply cord from the power outlet or, if using a cordless tool, move the forward / reverse switch to the middle position.

6.1 Care of insert tools
Clean off dirt and dust deposits adhering to the insert tools and protect them from corrosion by wiping the insert tools from time to time with an oil-soaked rag.

6.2 Caring for the appliance

CAUTION
Do not use water, oil, grease or cleaning agents.

Use only a dry brush and a cloth to clean the appliance. Wear respiratory protection when doing this.
### 6.3 Maintenance
Check all external parts of the appliance for damage at regular intervals and check that all controls operate faultlessly. Do not operate the appliance if parts are damaged or when the controls do not function faultlessly. If necessary, the appliance should be repaired at a Hilti repair center.

### 7 Troubleshooting

<table>
<thead>
<tr>
<th>Fault</th>
<th>Possible cause</th>
<th>Remedy</th>
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<tbody>
<tr>
<td>Excessive dust emission</td>
<td>The dust container is full.</td>
<td>Emptying the dust container</td>
</tr>
<tr>
<td></td>
<td>The suction head is defective.</td>
<td>Replacing the suction head</td>
</tr>
</tbody>
</table>

### 8 Disposal

Most of the materials from which Hilti tools or appliances are manufactured can be recycled. The materials must be correctly separated before they can be recycled. In many countries, Hilti has already made arrangements for taking back old tools and appliances for recycling. Ask Hilti customer service or your Hilti representative for further information.

### 9 Manufacturer’s warranty - tools

Please contact your local Hilti representative if you have questions about the warranty conditions.