ORIGINAL OPERATING INSTRUCTIONS

PRA 30 laser receiver / remote control

It is essential that the operating instructions are read before the tool is operated for the first time.

Always keep these operating instructions together with the tool.

Ensure that the operating instructions are with the tool when it is given to other persons.

These numbers refer to the illustrations. You can find the illustrations at the beginning of the operating instructions.

In these operating instructions, the designation “the power tool” always refers to the PRA 30 (03) laser receiver.

Control panel

1. On/off button
2. Inclination entry button “Plus” / “Right” or “Up” direction button (with the PRA 90)
3. Units button
4. Volume button
5. Inclination entry button “Minus” / “Left” or “Down” direction button (with the PRA 90)
6. “Automatic alignment” / “surveillance mode” (vertical) button (press button twice)
7. Receiving area
8. Marking notch
9. Display

PRA 30 laser receiver display

1. Position of the laser receiver relative to the height of the laser plane
2. Battery status indicator
3. Volume indicator
4. Distance to the laser plane

1 General information

1.1 Safety notices and their meaning

DANGER
Draws attention to imminent danger that will lead to serious bodily injury or fatality.

WARNING
Draws attention to a potentially dangerous situation that could lead to serious personal injury or fatality.

CAUTION
Draws attention to a potentially dangerous situation that could lead to slight personal injury or damage to the equipment or other property.

NOTE
Draws attention to an instruction or other useful information.

1.2 Explanation of the pictograms and other information

Warning signs

General warning
Warning: caustic substances
Warning: electricity

Obligation signs

Read the operating instructions before use.
2 Description

2.1 Use of the product as directed
The device can be used to remotely control the PR 30-HVS rotating laser and to detect and locate the laser beam. These operating instructions apply only to operation of the PRA 30 laser receiver. For information about the remote control functions, please refer to the operating instructions for the PR 30-HVS.

In conjunction with the PR 30-HVS, the tool can be used to determine, transfer and check horizontal levels and heights, verticals, inclined planes and right angles. Examples of its uses are: transferring datums and height marks, determining right angles for walls, vertical alignment on reference points and setting out slopes.

Take the influences of the surrounding area into account. Do not use the tool where there is a risk of fire or explosion.

Modification of the tool or tampering with its parts is not permissible.

2.2 Features
The tool can be held by hand or mounted on a leveling staff, timber batten or frame etc., using the applicable holder.

2.3 Indicators
NOTE
The display incorporates several symbols that indicate various circumstances.

| Position of the laser receiver relative to the height of the laser plane | The position of the laser receiver relative to the height of the laser plane is shown by an arrow indicating the direction in which the laser receiver has to be moved in order to bring it exactly into alignment with the laser. |
| Battery status indicator | The battery status indicator shows the remaining battery capacity. |
| Volume level | If no volume symbol is shown, the signal tone is switched off. If one segment is shown, the volume is set to “quiet”. If two segments are shown, the volume is set to “Normal”. If three segments are shown, the volume is set to “loud”. |
| Offset indicator | Shows the exact distance of the laser receiver from the laser plane in the desired unit of measurement. |
| Other indicators | Other indicators in the display refer to the PR 30-HVS rotating laser when controlled remotely. For further information, please refer to the PR 30-HVS operating instructions. |

2.4 Items supplied
1 PRA 30 (03) laser receiver / remote control
1 PRA 30 operating instructions
2 Batteries (size AA cells)
1 Manufacturer’s certificate
3 Technical data

Detection range (area diameter)
Typical distance with PR 30-HVS: 2...500 m (6 to 1600 ft)

Audible signal generator
3 volume levels plus mute setting

Liquid crystal display
On both sides

Indicator range, distance from zero
±52 mm (±2 in)

Laser plane indication area
±0.5 mm (±0.02 in)

Length of the receiving area
120 mm (5 in)

Casing top edge center indicator
75 mm (3 in)

Marking notches
On both sides

Time without detection before automatic power off
15 min

Dimensions
160 mm (6.3 in) × 67 mm (2.6 in) × 24 mm (0.9 in)

Weight (including batteries)
0.25 kg (0.6 lbs)

Power source
2 AA-size batteries

Battery life (alkaline)
Temperature +20°C (+68 °F): Approx. 40 h (depending on the quality of the alkaline batteries used)

Operating temperature range
-20...+50°C (-4 to +122 °F)

Storage temperature
-25...+60°C (-13 to +140 °F)

Protection class
IP 66
(in accordance with IEC 60529), except battery compartment

Drop test height
2 m (6.5 ft)

1 The drop test was carried out using the PRA 83 receiver holder, dropped onto flat concrete under standard ambient conditions (MIL-STD-810G).

4 Safety instructions

4.1 Basic information concerning safety
In addition to the information relevant to safety given in each of the sections of these operating instructions, the following points must be strictly observed at all times.

4.2 General safety rules
a) Keep other persons, especially children, away from the area in which the work is being carried out.
b) Check the condition of the tool before use. If the tool is damaged, have it repaired at a Hilti Service Center.
c) Have the tool repaired only at a Hilti service center.
d) Do not render safety devices ineffective and do not remove information and warning notices.
e) The tool must be checked at a Hilti service center after it has been dropped or subjected to other mechanical stresses.
f) If mounting on an adapter, check that the tool is fitted correctly.
g) Keep the receiving area clean in order to avoid measurement errors.
h) Although the tool is designed for the tough conditions of jobsite use, as with other optical and electronic instruments (e.g. binoculars, spectacles, cameras) it should be treated with care.
i) Although the tool is protected against the entry of moisture, it should be wiped dry before being put away in its transport container.
j) Operation of the tool close to the ears may cause hearing damage. Do not position the tool close to the ears.

4.2.1 Electrical
a) Keep the batteries out of reach of children.
b) Do not allow the batteries to overheat and do not expose them to fire. The batteries may explode or release toxic substances.

c) Do not charge the batteries.

d) Do not solder the batteries into the tool.

e) Do not discharge the batteries by short circuiting as this may cause them to overheat and present a risk of personal injury (burns).

f) Do not attempt to open the batteries and do not subject them to excessive mechanical stress.

4.3 Proper organization of the work area

a) Avoid unfavorable body positions when working on ladders or scaffolding. Make sure you work from a safe stance and stay in balance at all times.

b) Use the tool only within its specified limits.

c) Measurements taken through or from panes of glass or through other objects may be inaccurate.

d) Use of the telescopic staff in the vicinity of overhead high voltage cables is not permissible.

4.4 Electromagnetic compatibility

Although the tool complies with the strict requirements of the applicable directives, Hilti cannot entirely rule out the possibility of the tool being subject to interference caused by powerful electromagnetic radiation, leading to incorrect operation. Check the accuracy of the tool by taking measurements by other means when working under such conditions or if you are unsure. Likewise, Hilti cannot rule out the possibility of interference with other devices (e.g. aircraft navigation equipment).

5 Before use

5.1 Inserting the batteries

DANGER

Do not use damaged batteries.

DANGER

Do not mix old and new batteries. Do not mix batteries of different makes or types.

NOTE

The tool may be powered only by batteries manufactured in accordance with the applicable international standards.

1. Open the tool's battery compartment.
2. Insert the batteries in the tool.
3. Check to ensure correct polarity when inserting the batteries.
4. Close the battery compartment.

6 Operation

6.1 Switching the tool off and on

Press the on / off button.

Please note that all remote control buttons on the PRA 30 function only in conjunction with a PR 30-HVS rotating laser. For information about the button functions, please refer to the PR 30-HVS operating instructions.

6.2 Working with the laser receiver

The laser receiver can be used at distances (radiuses) of up to 250 m (800 ft). The laser beam is indicated visually and by a signal tone.

6.2.1 Using the laser receiver as a hand-held tool

1. Press the on / off button.
2. Hold the tool in the plane of the rotating laser beam.

6.2.2 Working with the laser receiver in the PRA 80 receiver holder

1. Open the catch on the PRA 80.
2. Place the tool in the PRA 80 receiver holder.
3. Close the catch on the PRA 80.
4. Switch the tool on by pressing the on/off button.
5. Rotate the grip to bring it into the open position.
6. Secure the PRA 80 receiver holder on the telescopic staff by tightening the clamping knob.
7. Hold the tool with the receiving area in the plane of the rotating laser beam.

6.2.3 Working with the laser receiver in the PRA 83 receiver holder

1. Push the tool into the rubber sleeve of the PRA 83 at an angle until it fully encloses the tool. Take care to ensure that the receiving area and the buttons are facing the front.
2. Fit the tool, complete with the rubber sleeve, onto the grip section. The cover and grip section are joined together by the magnetic holder.

3. Switch the tool on by pressing the on/off button.

4. Rotate the grip to bring it into the open position.

5. Secure the PRA 83 receiver holder on the telescopic staff or leveling staff by tightening the clamping knob.

6. Hold the tool with the receiving area in the plane of the rotating laser beam.

6.2.4 Working with the PRA 81

1. Open the locking mechanism on the PRA 81.

2. Insert the tool in the PRA 81 height transfer device.

3. Close the locking mechanism on the PRA 81.

4. Switch the tool on by pressing the on/off button.

5. Hold the tool with the receiving area in the plane of the rotating laser beam.

6. Position the tool so that the distance display shows “0”.

7. Use the measuring tape to measure the desired offset distance.

6.2.5 Setting the measuring unit

The “Units” button can be used to set the desired accuracy of the digital display (mm/cm/ft).

6.2.6 Volume adjustment

The tool is set to “Normal” volume when switched on. The volume can be adjusted by pressing the “Volume” button. One of four settings can be selected: “Low”, “Normal”, “High” or “Off”.

6.2.7 Menu options

Press the on/off button for two seconds when switching the tool on.

The menu is then shown in the display.

Use the “Measuring units” button to select metric or U.S. / imperial measuring units.

Use the “Volume” button to assign the more rapid signal tone to the receiving area above or below the marking notch.

To save the settings, switch the tool off.

7 Care and maintenance

7.1 Cleaning and drying

1. Blow dust off the surfaces.

2. Do not touch the display areas or the receiving area with the fingers.

3. Use only a clean, soft cloth for cleaning. If necessary, moisten the cloth slightly with pure alcohol or a little water.

   NOTE Do not use any other liquids as these may damage the plastic components.

4. Dry the equipment, observing the maximum temperatures given in the technical data.

   NOTE Especially in summer and winter, take care that the given maximum and minimum temperatures are not exceeded, e.g. when the equipment is stored in a motor vehicle.

7.2 Storage

Remove the tool from its case if it has become wet. Dry and clean the tool, its transport container and accessories (white observing the permissible temperature range). Repack the equipment only once it is completely dry.

Check the accuracy of the equipment before it is used after a long period of storage or transportation.

Remove the batteries from the tool before storing it for a long period. Leaking batteries may damage the tool.

7.3 Transport

Use the original Hilti packaging or packaging of equivalent quality for transporting or shipping your equipment.

CAUTION

Remove the batteries from the tool before transporting or shipping it.

7.4 Calibration by the Hilti Calibration Service

We recommend that the system is checked by the Hilti Calibration Service at regular intervals in order to verify its reliability in accordance with standards and legal requirements.

Use can be made of the Hilti Calibration Service at any time. We recommend that the system is calibrated at least once a year.

The Calibration Service provides confirmation that the system is in conformance, on the day it is tested, with the specifications given in the operating instructions.

In the event of deviation from the manufacturer’s specification, the used tool will be readjusted. After checking and adjustment, a calibration sticker applied to the system unit and a calibration certificate provide written verification that the system operates in accordance with the manufacturer’s specification.

Calibration certificates are always required by companies certified according to ISO 900x.

The Hilti representative in your local region will be pleased to provide further information.
8 Disposal

DANGER
Improper disposal of the equipment may have serious consequences:
The burning of plastic components generates toxic fumes which may present a health hazard.
Batteries may explode if damaged or exposed to very high temperatures, causing poisoning, burns, acid burns or
environmental pollution.
Careless disposal may permit unauthorized and improper use of the equipment. This may result in serious personal
injury, injury to third parties and pollution of the environment.

Most of the materials from which Hilti tools or appliances are manufactured can be recycled. The materials must
be correctly separated before they can be recycled. In many countries, Hilti has already made arrangements for
taking back old tools and appliances for recycling. Ask Hilti customer service or your Hilti representative for further
information.

For EC countries only
Do not dispose of electronic measuring tools or appliances together with household waste.
In observance of the European Directive on waste electrical and electronic equipment and its imple-
mentation in accordance with national law, electrical appliances that have reached the end of their life
must be collected separately and returned to an environmentally compatible recycling facility.

Dispose of the batteries in accordance with national regulations.

9 Manufacturer’s warranty - tools
Please contact your local Hilti representative if you have
questions about the warranty conditions.

10 FCC statement (applicable in US) / IC statement (applicable in Canada)

CAUTION
This equipment has been tested and found to comply with
the limits for a class B digital device, pursuant to part 15
of the FCC rules. These limits are designed to provide
reasonable protection against harmful interference in a
residential installation. This equipment generates, uses,
and can radiate radiofrequency energy and, if not installed
and used in accordance with the instructions, may cause
harmful interference to radio communications.

However, there is no guarantee that interference will not
occur in a particular installation. If this equipment does
cause harmful interference to radio or television recep-
tion, which can be determined by turning the equipment
on and off, the user is encouraged to try to correct the
interference by one or more of the following measures:

Increase the distance between the equipment and re-
ciever.
Connect the equipment to a power outlet on a circuit
different from that to which the receiver is connected.
Consult the dealer or an experienced TV/radio technician
for assistance.

NOTE
Changes or modifications not expressly approved by
Hilti may restrict the user’s authorization to operate the
equipment.

This device complies with part 15 of the FCC Rules and
RSS-210 of the IC.
Operation is subject to the following two conditions:

This device shall cause no cause harmful interference.

This device must accept any interference received, including interference that may cause undesired operation.

### 11 EC declaration of conformity (original)

<table>
<thead>
<tr>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Designation</td>
<td>Laser receiver / remote control</td>
</tr>
<tr>
<td>Type</td>
<td>PRA 30</td>
</tr>
<tr>
<td>Generation</td>
<td>03</td>
</tr>
<tr>
<td>Year of design</td>
<td>2013</td>
</tr>
</tbody>
</table>

We declare, on our sole responsibility, that this product complies with the following directives and standards:

- until 19th April 2016: 2004/108/EC,

Hilti Corporation, Feldkircherstrasse 100, FL-9494 Schaan

Paolo Luccini
Head of BA Quality and Process Management
C. Prazzybylowicz
Head of BU Measuring Systems

Business Area Electric Tools & Accessories

BU Measuring Systems

Technical documentation filed at:

Hilti Entwicklungsgesellschaft mbH
Zulassung Elektrowerkzeuge
Hiltistrasse 6
86916 Kaufering
Deutschland

Printed: 28.10.2015 | Doc-Nr: PUB / 5152311 / 000 / 01