1" - 2½" = 228 in-lbs / 19 ft-lbs
3" - 4" = 600 in-lbs / 50 ft-lb

M_D = (recommended torque)
1" - 2½" = 228 in-lbs / 19 ft-lbs
3" - 4" = 600 in-lbs / 50 ft-lb