

System No. W-J-7109

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- 2. Steel Duct Max 100 in. by 100 in. (2.5 by 2.5 m) galv steel duct to be installed either concentrically or eccentrically within the firestop system. The duct shall be constructed and reinforced in accordance with SMACNA construction standards. The space between the steel duct and periphery of opening shall be min 0 in. (point contact) to max 2 in. (51 mm). Steel duct to be rigidly supported on both sides of the wall assembly.
- 2A. Through-Penetrants Coated Ducts* As an alternate to Item 2, rectangular steel air duct supplied coated with BW11 coating material. Max 40 by 40 in. (1.02 by 1.02 m) duct size. One duct to be installed within the firestop system with an annular space of min 0 in. (point contact) to max 2 in. (51 mm). Reinforcement stiffener or transverse joint with bolted flanges shall be located approximately at the mid depth of the annular space. Duct to be rigidly supported on both sides of the wall assembly. Duct sections shall be assembled using bolted flanges or SMACNA approved Transverse Joint Reinforcements.

FIRESPRAY INTERNATIONAL LTD — FLAMEBAR BW11 FIRE RATED DUCTWORK

- 3. Firestop System The firestop system shall consist of the following:
 - A. Packing Material (Optional, Not Shown) Polyethylene backer rod, mineral wool batt insulation or fiberglass batt insulation friction fitted into annular space. Packing material to be recessed from both surfaces of wall to accommodate the required thickness of fill material.
 - A1. Packing Material Required as specified in Table below. Min 3-3/4 in. (95 mm) thickness of min 4 pcf (64 kg/m3) mineral wool batt insulation firmly packed into opening as a permanent form. Packing material to be recessed from both surfaces of wall to accommodate the required thickness of fill material.
 - B. Fill, Void or Cavity Material* Sealant Min 5/8 in. (16 mm) thickness of fill material applied within the annulus, flush with both surfaces of wall. Min 1/4 in. (6 mm) diam bead of fill material shall be applied at the point contact location between the duct and the wall. HILTI CONSTRUCTION CHEMICALS, DIV OF HILTI INC — FS-ONE Sealant or FS-ONE MAX Intumescent Sealant or CP606
 - C. Steel Retaining Angles Min No. 16 gauge galv steel angles sized to lap steel duct a min of 2 in. (51 mm) and to lap wall surfaces a min of 1 in. (25 mm). When max duct dimension does not exceed 48 in. and duct area does not exceed 1300 in2, angles may be min No. 18 gauge galv steel. Angles attached to steel duct or coated duct on both sides of wall with min No. 10 by 1/2 in. (13 mm) long steel sheet metal screws located a max of 1 in. (25 mm) from each end of duct and spaced a max of 6 in. (152 mm) OC. Steel angles are optional for those sides of duct that do not exceed the dimension specified in Table below, dependent on packing material and annular space as specified.

Max Duct Dimension	Duct Thickness	Annular Space	Packing Material	Angle (Item 3C) Required
24 in. (610 mm)	24 ga or heavier	1/2 in. min to 1 in. max (13 to 25 mm)	Item 3A1	No

* Indicates such products shall bear the UL or cUL Certification Mark for jurisdictions employing the UL or cUL Certification (such as Canada), respectively.



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