**Terms of common cooperation / Legal disclaimer**

The product technical data published in these Technical Data Sheets are only valid for the mentioned codes or technical data generation methods and the defined application conditions (e.g. ambient temperature load capacity not valid in case of fire, data not valid in support structures when mixed with third party products, values only apply to static loading conditions). Technical data applies to the component only -- suitability and capacity of all other components must be checked separately by the responsible engineer (e.g., other assembly components, attachments, base materials, and building structures).

Suitability of structures combining different products for specific applications needs to be verified by conducting a system design and calculation, using for example Hilti PROFIS software. In addition, it is crucial to fully respect the Instructions for Use and to assure clean, unaltered and undamaged state of all products at any time in order to achieve optimum performance (e.g. avoid misuse, modification, overload, corrosion).

As products but also technical data generation methodologies evolve over time, technical data might change at any time without prior notice. We recommend to use the latest technical data sheets published by Hilti.

In any case the suitability of structures combining different products for specific applications need to be checked and cleared by an expert, particularly with regard to compliance with applicable norms, codes, and project specific requirements, prior to using them for any specific facility. This book only serves as an aid to interpret the capacity of the components listed, without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application. User must take all necessary and reasonable steps to prevent or limit damage. The suitability of structures combining different products for specific applications need to be confirmed with a professional designer and/or structural engineers to ensure compliance with User’s specific jurisdiction and project requirements.
MIQC-90-HT Connector

**Corrosion protection:**
Hot dipped galvanized per DIN EN ISO 1461:
- Connector: 2.2 mils (55 μm)
- Bolt: 1.8 mils (45 μm)
- Nut: 1.8 mils (45 μm)

**Weight:**
3.82lb (1732g) incl. all components

**Description:**
Hilti angle, 90°, MIQ system, MIQC-90-HT, hot dipped galvanized, angle typically used for connection of two perpendicular Hilti MIQ girders, angle connector with two hole base plate fitted for connection in groove of other MIQ girder with two t-bolts and self locking nuts (both included in the pack). The connected girder is slid onto connection interface of the angle and through bolted by 1 piece of MIA-OH and self locking nut (both included in the pack) in the first hole closest to the end of the girder, material weight 3.82 lb (1732g) incl. all connectivity material.

**Material properties**

<table>
<thead>
<tr>
<th>Material</th>
<th>Yield strength $f_y$ (ksi)</th>
<th>Ultimate strength $f_u$ (ksi)</th>
<th>E-modulus (ksi)</th>
<th>Shear modulus (ksi)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connector</td>
<td>34.08 (235 N/mm²)</td>
<td>52.21 (360 N/mm²)</td>
<td>29000</td>
<td>11000</td>
</tr>
<tr>
<td>Screw, prevail</td>
<td>92.82 (640 N/mm²)</td>
<td></td>
<td>29000</td>
<td>11000</td>
</tr>
</tbody>
</table>

**Instruction For Use:**

1. Place the connector on the MIQ girder.
2. Insert the bolt and nut and tighten to the specified torque.
3. Repeat the process for the second hole.
4. Ensure the connection is secure and aligned correctly.
### MIQC-90-HT Connector

#### Approved loading cases

<table>
<thead>
<tr>
<th>Standard</th>
</tr>
</thead>
</table>

#### Governing Conditions

**Methodology:**
Connection strength values are determined with a combination of simulation (ANSYS), calculation (Microsoft Excel and Mathcad) and testing.

**Standards and codes:**
- ANSI/AISC 360-10 Specification for Structural Steel Buildings
- ANSI/AISC 360-10 – Appendix 1 Inelastic analysis
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels

**Validity:**
Temperature limits: -22°F (-30°C) to 200°F (+93°C).
Published allowable loads for applications are based on static loading conditions. Non-static forces, including those resulting from thermal or other expansion must be taken into account during design.
**MIQC-90-HT Connector**

**Standard**

<table>
<thead>
<tr>
<th>Loading case: Standard</th>
<th>Combinations covered by loading case</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bill of Material for this loading case:</td>
<td>Connector used for fixing</td>
</tr>
<tr>
<td>For fixation on MIQ-90 girder</td>
<td>horizontal-MIQ girder on grooved</td>
</tr>
<tr>
<td>Connector incl. all connecting hardware</td>
<td>section of vertical-MIQ girder</td>
</tr>
<tr>
<td>1x MIQC-90-HT 2123880</td>
<td></td>
</tr>
</tbody>
</table>

**Usage of Values for Design Strength and Allowable Strength**

The Design Strength and Allowable Strength tables on the following pages include strength reduction factors:

1. **ASD**: Safety Factor (omega) > 1.0 as per AISC specifications.
2. **LRFD**: Strength Reduction Factor (phi) < 1.0 as per AISC specifications. \( \Omega = \frac{13}{9} \) (Reference AISC 360 C-B3-5)

Factored loads are required for input to the given interaction equations. Factored loads are the responsibility of the user. Factored loads are noted as P, V and M

**Limiting components of capacity evaluated in following tables:**

1. Connection system, including connector, hardware and affected portion of MIQ-90 girders, per FEA simulation
NOTE: Calculate interaction separately for each group only using values from that group. Limiter is defined by highest interaction. Use absolute values. Values refer to the coordinate system shown.

1. Connection system, including connector, hardware and affected portion of MIQ-90 girders, per FEA simulation

<table>
<thead>
<tr>
<th></th>
<th>LRFD*</th>
<th></th>
<th>ASD*</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.24</td>
<td>0.24</td>
<td>1.59</td>
<td>1.59</td>
</tr>
<tr>
<td>0.51</td>
<td>0.51</td>
<td>0.00</td>
<td>0.00</td>
</tr>
<tr>
<td>0.16</td>
<td>0.16</td>
<td>1.06</td>
<td>1.06</td>
</tr>
<tr>
<td>0.34</td>
<td>0.34</td>
<td>0.00</td>
<td>0.00</td>
</tr>
</tbody>
</table>

Interaction for LRFD

\[
\frac{P_{ax}}{F_x} + \frac{V_{ax}}{F_y} + \frac{M_{ax}}{M_x} + \frac{M_{ay}}{M_y} + \frac{M_{az}}{M_z} \leq 1
\]

Interaction for ASD:

\[
\frac{P_{as}}{F_x} + \frac{V_{as}}{F_y} + \frac{M_{as}}{M_x} + \frac{M_{ay}}{M_y} + \frac{M_{az}}{M_z} \leq 1
\]

*Values already include LRFD strength reduction (Φ) or ASD safety (Ω) factors in accordance with AISC, and are based on nominal geometry.