**SECTION 07 84 43**

 **JOINT FIRESTOPPING**

*Note to specifier: This specification section covers only “Joint Firestopping.” Most projects require protection of through-penetrations; a companion section 07 84 13 “Penetration Firestopping” should be added.*

**PART 1 - GENERAL**

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification Section, apply to work specified in this section.

1.02 DEFINITIONS

A. Firestopping: Material or combination of materials used to retain integrity of fire-rated construction by maintaining an effective barrier against the spread of flame, smoke, and hot gases through penetrations in fire rated wall and floor assemblies.

1.03 GENERAL DESCRIPTION OF THE WORK OF THIS SECTION

 Only tested and listed firestop systems shall be used in specific locations as follows:

 A. Safing slot gaps between edge of floor slabs and perimeter curtain walls.

 B. Openings between structurally separate sections of wall or floors.

 C. Gaps between the top of walls and ceilings or roof assemblies.

 D. Expansion joints in walls and floors.

* 1. RELATED WORK OF OTHER SECTIONS

A. Coordinate work of this section with work of other sections as required to properly execute the work and as necessary to maintain satisfactory progress of the work of other sections, including:

 1. Section 03 30 00 - Cast-In-Place Concrete

 2. Section 04 20 00 - Unit Masonry

 3. Section 07 84 13 - Penetration Firestopping

 4. Section 07 90 00 - Joint Protection

 5. Section 08 44 00 - Curtain Wall and Glazed Assemblies

 6. Section 09 20 00 - Plaster and Gypsum Board

 7. Section 09 29 00 - Gypsum Board

1.05 REFERENCES

 A. Underwriters Laboratories, Inc. (UL) Fire Resistance Directory, Volume II, updated annually:

 1. Joint Systems (XHBN)

 2. Perimeter Fire Containment Systems (XHDG)

 3. Fire Resistance Ratings (BXRH)

 4. Fill, Voids, or Cavity Material (XHHW)

 5. Forming Materials (XHKU)

 B. Omega Point Laboratories, Inc. (OPL) Listed Products Directory, Volume II, updated annually:

 1. Fire Resistant Joint Systems

 C. ASTM E 1966, “Standard Test Method for Fire-Resistive Joint Systems”

 D. ASTM E 1399, “Test Method for Cyclic Movement and Measuring the Minimum and Maximum Joint Width of Architectural Joint Systems”

 E. ASTM E 84, “Standard Test Method for Surface Burning Characteristics of Building Materials”

 F. ASTM E 2174, “Standard Practice for On-Site Inspection of Installed Fire Stops”

 G. ASTM E 2307, “Standard Test Method for Determining the Fire Endurance of Perimeter Fire Barrier Systems Using Intermediate-Scale, Multi-story Test Apparatus”

 H. ANSI/UL 2079, “Tests for Fire Resistance of Building Joint Systems”

1. ASTM D6904, “Standard Practice for Resistance to Wind-Driven Rain”

J. International Firestop Council Recommended (IFC) Guidelines for Evaluating Firestop Systems Engineering Judgments

 K. International Building Code (IBC 2009)

 L. NFPA 101 - Life Safety Code

 M. ASTM C679, “Standard Test Method for Tack-Free Time of Elastomeric Sealants”

1.06 QUALITY ASSURANCE

A. A manufacturer's direct representative (not distributor or agent) to be on-site during initial installation of firestop systems to train appropriate contractor personnel in proper selection and installation procedures. This will be done per manufacturer's written recommendations published in their literature and drawing details.

B. Firestop System installation shall meet requirements of ASTM E 1966 and/or ANSI/UL 2079 tested and listed assemblies that provide fire-resistance ratings not less than that of the construction in which the joint occurs.

C. Proposed firestop materials and methods shall conform to applicable governing codes having local jurisdiction.

D. Firestop Systems do not reestablish the structural integrity of load bearing partitions/assemblies, or support live loads and traffic. Installer shall consult the structural engineer prior to penetrating any load bearing assembly.

E. For those firestop applications that exist for which no tested and listed system is available through a manufacturer, an engineering judgment derived from similar tested system designs or other tests will be submitted to local authorities having jurisdiction for their review and approval prior to installation. Engineering judgment documents shall follow requirements set forth by the International Firestop Council.

1.07 SUBMITTALS

A. Submit Product Data: Manufacturer's specifications and technical data for each material including the composition and limitations, documentation of tested firestop systems to be used and manufacturer's installation instructions to comply with Section 01 30 00.

B. Manufacturer's engineering judgment identification number and details when no tested and listed system is available for an application. Engineering judgment shall include both project name and contractor’s name who will install firestop system as described in document.

 C. Submit safety data sheets provided with product delivered to job-site.

1.08 INSTALLER QUALIFICATIONS

A. Engage an experienced Installer who is certified, licensed, or otherwise qualified by the firestopping manufacturer as having been provided the necessary training to install manufacturer’s products per specified requirements. A manufacturer’s willingness to sell its firestopping products to the Contractor or to an Installer engaged by the Contractor does not in itself confer qualification on the buyer.

B. The work is to be installed by a contractor with at least one of the following qualifications:

 FM 4991 Approved Contractor

 UL Approved Contractor

 Hilti Accredited Fire Stop Specialty Contractor

C. Installer shall have not less than 3 years experience with fire stop installation.

1.09 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials undamaged in manufacturer's clearly labeled, unopened containers, identified with brand, type, and UL or OPL label, where applicable.

B. Coordinate delivery of materials with scheduled installation date to allow minimum storage time at job-site.

C. Store materials under cover and protect from weather and damage in compliance with manufacturer's requirements, including temperature restrictions.

D. Comply with recommended procedures, precautions or remedies described in material safety data sheets as applicable.

 E. Do not use damaged or expired materials.

1.10 PROJECT CONDITIONS

A. Do not use materials that contain flammable solvents.

B. Schedule installation of firestopping after completion of penetrating item installation but prior to covering or concealing of openings.

C. Verify existing conditions and substrates before starting work. Correct unsatisfactory conditions before proceeding.

D. Weather conditions: Do not proceed with installation of firestop materials when temperatures exceed the manufacturer's recommended limitations for installation printed on product label and product data sheet.

E. During installation, provide masking and drop cloths to prevent firestopping materials from contaminating any adjacent surfaces.

1. Comply with ASTM D 6905 (modified) for resistance to wind driven rain and water.

**PART 2 - PRODUCTS**

2.01 JOINT FIRESTOPPING - GENERAL

1. Provide firestopping composed of components that are compatible with each other and substrates forming joints under conditions of service and application, as demonstrated by the firestopping manufacturer based on testing and field experience.
2. Provide components for each fire-resistive joint system that are needed to install fill material. Use only components specified by the firestopping manufacturer and approved by the qualified testing agency for the designated fire-resistance-rated systems.
3. Joints in or between Fire Rated Construction: Provide joint firestopping systems with ratings determined per UL 2079 or ASTM E 1966:
4. F-Rating: not less than the fire resistance rating of the construction they will join.
5. Firestop Top Track Seal: For metal stud partitions installed on flat concrete slab use one-piece, pre-formed, polyurethane foam based, firestop seal for use with standard head-joint top tracks, and slip-type head joints in fire-rated construction at top of partition to maintain continuity of the fire-resistance-rated assembly indicated. Provide in width and configuration required to accommodate depth and installation of studs and designed to saddle-over the top track.
6. Firestop Top Track Seal for metal deck: For metal stud partitions installed to underside of metal deck, use one-piece, pre-formed, polyurethane foam based, firestop seal for use with standard head-joint top tracks and slip-type head joints in fire-rated construction at top of partition to maintain continuity of the fire-resistance-rated assembly indicated. Provide in width and configuration required to accommodate depth and installation of studs and designed to saddle-over the top track. Refer to manufacturers installation instructions for plug and cover usage to completely seal off void’s formed by metal deck flutes.
7. Joints at Exterior Curtain Wall / Floor Intersections: Provide joint firestopping systems with ratings determined per ASTM E 2307:
8. F-Rating: not less than the fire resistance rating of the construction they will join.
9. For the edge of slab conditions use pre-formed polyurethane foam based material for use as part of a perimeter fire barrier between fire resistance rated floors and exterior wall assemblies. Use tested systems HI/BPF 120-18, HI/BPF 120-19 issued by Intertek Laboratories
10. For edge of slab conditions with a full height vision glass, or for conditions which do not contain an insulated spandrel at the floor line, only tested system HI/BPF 120-10 issued by Intertek Laboratories shall be used. If the tested system does not meet the project conditions, an engineering judgment derived from HI/BPF 120-10 shall be submitted to local authorities having jurisdiction for their review and approval prior to installation.
11. Basis of design: Preformed material for use as part of a perimeter fire barrier system between fire resistance rated floors and exterior wall assemblies,
12. Joints in Smoke Barriers: Provide joint firestopping systems with ratings determined per UL 2079:
13. L-Rating: Not exceeding 5.0 cfm/ft. of joint at both ambient and elevated temperatures.
14. Joints at Intersection between Rated Wall Assemblies and Nonrated Horizontal Assemblies: Provide joint firestopping systems with ratings determined by ASTM E 2837.

Note to Specifier: **Mold Resistance -** On a rating scale from zero to four (0-4), a value of zero (0) indicates No Growth observed; a value of one (1) indicates Traces of Growth observed (less than 10%); a value of four (4) indicates Heavy Growth (60% to complete coverage)

1. Mold Resistance: Provide joint firestopping system sealant with mold and mildew resistance rating of one (1) or less as determined by ASTM G21.
2. Rain and water resistance: provide perimeter joint sealant tested in accordance with ASTM D 6904 with less than 1 hour tack free time as tested in accordance with ASTM C 679.

2.02 ACCEPTABLE MANUFACTURERS

A. Subject to compliance with joint systems (XHBN) listed in Volume II of the UL Fire Resistance Directory or OPL Listed Products Directory; provide products of the following manufacturer as identified below:

1. **Basis of Design:**

Hilti, Inc., Plano, Texas

 800-879-8000

 www.us.hilti.com

 2. Substitution requests shall be considered in accordance with contract provisions.

2.03 MATERIALS

A. Use only firestop products that have been tested in accordance with ASTM E 1966 and/or ANSI/UL 2079 for specific rated construction conditions conforming to construction assembly type, movement capability, spacing requirements, and fire-resistance-rating involved for each separate instance.

 B. Sealants, sprays, or pre-formed materials for use with fire-rated construction joints and other gaps, the following products are acceptable:

1. Hilti Firestop Top Track Seal (CFS-TTS)
2. Hilti Firestop Top Track Seal for Metal deck (CFS-TTS MD)
3. Hilti Firestop Joint Spray (CFS-SP WB)
4. Hilti Firestop Silicone Joint Spray (CFS-SP SIL)
5. Hilti Flexible Firestop Sealant (CP 606)
6. Hilti Firestop Silicone Sealant Gun Grade (CFS-S SIL GG)
7. Hilti Firestop Silicone Sealant Self Leveling (CFS-S SIL SL)
8. Hilti bottom of wall sealant CP 605

C. Pre-formed materials or sealants for use as part of a Perimeter Fire Barrier System between fire-resistance-rated floors and exterior wall assemblies, the following products are acceptable:

1. Hilti Preformed Firestop System (CFS-EOS QuickSeal)
2. Hilti Firestop Joint Spray (CFS-SP WB)
3. Hilti Firestop Silicone Joint Spray (CFS-SP SIL)
4. Hilti Firestop Silicone Sealant Gun Grade (CFS-S SIL GG)
5. Hilti Firestop Silicone Sealant Self Leveling (CFS-S SIL SL)
6. Pre-formed mineral wool designed to fit flutes of metal profile deck and gap between top of wall and metal deck profile; use as a backer for spray material.
7. Hilti Speed Plugs (CP 777)
8. Hilti Speed Strips (CP 767)
9. Pre-formed mineral wool designed to fit flutes of metal profile deck and gap between top of wall and metal deck profile;
10. Hilti 1.5” Plug (CFS-TTS MD P1.5 - Plug)
11. Hilti 2” Plug (CFS-TTS MD P1.5 - Plug)
12. Hilti 3” Plug (CFS-TTS MD P1.5 - Plug)
13. Hilti 1.5” Cover (CFS-TTS MD C1.5 - Cover)
14. Hilti 2” Cover (CFS-TTS MD C2 - Cover)
15. Hilti 3” Cover (CFS-TTS MD C3 - Cover)

Provide a firestop system with an Assembly Rating as determined by ASTM E 1966 and/or ANSI/UL 2079 which is equal to the fire-resistance ratings of the construction in which the joint occurs.

**PART 3 - EXECUTION**

3.01 PREPARATION

A. Verification of Conditions: Examine areas and conditions under which work is to be performed and identify conditions detrimental to proper or timely completion.

1. Surfaces to which firestop materials will be applied shall be free of dirt, grease, oil, rust, laitance, release agents, water repellents, and any other substances that may affect proper adhesion.

2. Provide masking and temporary covering to prevent soiling of adjacent surfaces by firestopping materials.

3. Comply with manufacturer's recommendations for temperature and humidity conditions before, during and after installation of firestopping.

4. Do not proceed until unsatisfactory conditions have been corrected.

3.02 INSTALLATION

A. Regulatory Requirements: Install firestop materials in accordance with UL Fire Resistance Directory or Omega Point Laboratories Listed Products Directory.

B. Manufacturer's Instructions: Comply with manufacturer's instructions for installation of construction joint materials.

1. Protect materials from damage on surfaces subjected to traffic.

3.04 FIELD QUALITY CONTROL

1. Examine sealed joints to ensure proper installation before concealing or enclosing areas.
2. Keep areas of work accessible until inspection by applicable code authorities and/or independent inspection agency.
3. Perform under this section patching and repairing of firestopping caused by cutting or penetrating of existing firestop systems already installed by other trades.
4. Manufacturer’s Field Services: Contractor to ensure a manufacturer’s direct representative is on-site during initial installation of firestop systems to train appropriate contractor personnel in proper selection and installation procedures. Training will be done per manufacturer’s written recommendations published in their literature and drawing details. During installation, contractor shall have manufacturer’s representative provide periodic visual observations and written documentation of the results. Contact Hilti for support at 800.879.8000.

3.05 IDENTIFICATION & DOCUMENTATION

1. The firestop contractor is to supply documentation for each single application addressed. This documentation is to identify each penetration and joint location on the entire project.

 A.1 The Documentation Form for Construction Joints is to include:

1. A Sequential Location Number
2. The Project Name
3. Date of Installation
4. Detailed description of the Construction Joints location
5. Tested System or Engineered Judgment Number
6. Type of Construction Joint
7. The Width of the Joint
8. The Lineal Footage of the Joint
9. Number of sides addressed
10. Hourly rating to be achieved
11. Installers Name

B. Copies of these documents are to be provided to the general contractor at the completion of the project.

C. A firestop documentation manager software shall be used to document, track, and

maintain the passive firestop systems throughout the construction and maintenance phase of the facility. The software solution shall be used to track and document every firestop system installed on the project and each subsequent addition, change, or removal of the firestop system.  The firestop documentation shall be managed with a cloud-based software which allows the installer to use a standard smartphone or tablet device (either iOS, Android or Windows capable) to capture the relevant information for the installation.  The following data shall be tracked for each penetration within the facility:  product installed, system installed, date of installation, location of the penetration including a notation on the 2D plan image, F-rating, name of installer, photo (pre-installation and post-installation), and inspection status.  The Owner and/ or Construction Manager may designate additional items to be tracked.  The firestop documentation manager software must perform the following basic functions:

1. Create multiple projects/ facilities, add/create/ remove users for each project, upload documents including UL systems, 2D floor plans, product data, engineering judgments, etc.
2. Define data to track using pre-defined input fields or creating custom input fields as desired.
3. Capture multiple photos for each penetration, including a pre-installation and post-installation photo.
4. Scan QR Code on Hilti identification label to link the program data to a specific penetration location.
5. Annotate (mark) location of penetration on 2D floor plan.
6. Create reports by filtering data and utilizing report templates.
7. Online/ offline (for use in areas where data service is unavailable) synchronization of data between mobile device, online application and cloud-based system.
8. Ability to transfer ownership of projects from one customer to another from construction phase to facility maintenance.

Permanently attach Hilti identification labels to surfaces adjacent to and within 6 inches (150 mm) of firestopping edge so labels will be visible to anyone seeking to remove or change penetrating items or firestopping. Labels shall have a unique QR code for each penetration which can be scanned by the firestop documentation software to quickly identify the penetration attributes. Acceptable Software:  Hilti CFS-DM, from Hilti Inc., Plano, TX.  Tel (800) 879-8000 or Hilti (Canada) Corporation, Mississauga, Ontario (800) 363-4458 website:  [www.us.hilti.com](http://www.us.hilti.com) or [www.hilti.ca.com](http://www.hilti.ca.com)

1. Substitutions: Not permitted.
2. Single Source: Obtain firestop documentation manager software and firestop systems for each type of penetration and construction condition indicated only from a single manufacturer.

3.06 ADJUSTING AND CLEANING

A. Remove equipment, materials and debris, leaving area in undamaged, clean condition.

B. Clean all surfaces adjacent to sealed holes and joints to be free of excess firestop materials and soiling as work progresses.

3.07 LABOR USE TO INSTALL FIRESTOP SYSTEMS

1. To ensure complete harmony on the project site, the installation of each scope of work is to be performed jurisdictionally correct per existing trade agreements.

3.08 SCHEDULE OF MOST COMMON JOINT FIRESTOP SYSTEMS

Schedule of joint firestop systems. Basis of design: Hilti, Inc.

|  |  |  |
| --- | --- | --- |
| **Joint Type** | **F-Rating****(Hr)** | **Hilti Basis of Design UL System** |
| **Joint Width Less than 2”** | **Joint Width Greater than 2”****Less than or Equal to 6” 4** |
| Concrete (**Floor to Floor**) | 1 | FF-D-1012, FF-D-1013¹ | FF-D-1012, FF-D-1013 |
| 2 | FF-D-1012, FF-D-1013¹ | FF-D-1012, FF-D-1013 |
| 3 | FF-D-1011, FF-D-1026¹ | FF-D-1011, FF-D-1026 |
| 4 | FF-D-1047 | FF-D-1125 |
| Concrete (**Edge of Floor Slab to Wall)** | 1 | FW-D-1011, FW-D-1012, FW-D-1013 | FW-D-1011, FW-D-1012, FW-D-1013, FW-D-1021 |
| 2 | FW-D-1011, FW-D-1012, FW-D-1013 | FW-D-1011, FW-D-1012, FW-D-1013, FW-D-1021, HI-BPF 120-18, HI-BPF 120-19 |
| 3 | FW-D-1011 | FW-D-1011, FW-D-1021 |
| 4 | FW-D-1047 | FW-D-1092 |
| Concrete (**Edge of Floor Slab to Curtain wall**) | 2 | HI-BPF 120-18, HI-BPF 120-19 | HI-BPF 120-18, HI-BPF 120-19 |
| Concrete or Block Wall to Flat Concrete Floor (**Top-of-Wall**) | 1 | N/A\*\* | N/A\*\* |
| 2 | HW-D-0097¹ | HW-D-1009 |
| 3 | HW-D-1008¹, HW-D 0268 | HW-D-1008 |
| 4 | HW-D-1042 | HW-D-1103 |
| Concrete or Block Wall to Concrete Over Fluted Metal Deck (**Top-of-Wall)** | 1 | HW-D-0098 | N/A\*\* |
| 2 | HW-D-0080, HW-D-0081, HW-D-0098 | HW-D-1037 |
| 3 | N/A\*\* | N/A\*\* |
| 4 | HW-D-0294 | N/A\*\* |
| Gypsum Wall to Flat Concrete Floor (**Top-of-Wall)** | 1 | HW-D-0757, HW-D-0082, HW-D-0083, HW-D-0106, HW-D-0119 | HW-D-1011, HW-D-1012, HW-1020 |
| 2 | HW-D-0757, HW-D-0082, HW-D-0083, HW-D-0106, HW-D-0119 | HW-D-1011, HW-D-1012, HW-1020 |
| 3 | HW-D-0119 | HW-D-1011, HW-D-1012, HW-1020 |
| Gypsum Shaft Wall to (**Top-of-Wall)** | 2 | HW-D-0342 (FLAT CONCRETE)HW-D-0541, HW-D-0542 (CONCRETE OVER METAL DECK) | N/A\*\* |
| Gypsum Shaft Wall to Concrete Floor (**Bottom-of-Wall)** | 1 | BW-S-0023 | N/A\*\* |
| 2 | BW-S-0023 | N/A\*\* |
| Gypsum Wall to Concrete Floor (**Bottom-of-Wall)** | 1 | BW-S-0001, BW-S-0002, BW-S-0039 | N/A\*\* |
| 2 | BW-S-0001, BW-S-0002, BW-S-0039 | N/A\*\* |
| Gypsum Wall to Concrete Over Fluted Metal Deck (**Top-of-Wall)** | 1 | HW-D-0042\*, HW-D-0049\*, HW-D-0087\*, HW-D-0089\*, HW-D-0045, HW-D-0046\*, HW-D-0076\*, HW-D-0077\*, HW-D-0154, HW-D-0184\*, HW-D-0292, HW-D-0295, HW-D-538\*, HW-D-0871, HW-D-0872, HW-D-0873, HW-D-0875, HW-D-0884, HW-D-0876, HW-S-0134, HW-D-0881, HW-D-0881, HW-D-0882, HW-D-0883 | HWD-1011, HWD-1012, HW-1020 |
| 2 | HW-D-0042\*, HW-D-0049\*, HW-D-0087\*, HW-D-0089\*, HW-D-0045, HW-D-0046\*, HW-D-0076\*, HW-D-0077\*, HW-D-0154, HW-D-0184\*, HW-D-292, HW-D-0295, HW-D0538\*, HW-D-0871, HW-D-0872, HW-D-0873, HW-D-0874, HW-D-0875, HW-D-0884, HW-D-0876, HW-S-0134, HW-D-0881, HW-D-0881, HW-D-0882, HW-D-0883 | HW-D-1011, HW-D-1012, HW-D-1020 |
| 3 | HW-D-0292, HW-D-0295 | HWD-1011, HWD-1012, HW-1020 |
| 4 | HW-D-0292, HW-D-0295 | N/A\*\* |
| Concrete (**Wall to Wall**) | 2 | WW-D-0017, WW-D-0082 | WW-D-1080, WW-D-1084 |
| 3 | WW-D-1011¹, WW-D-0032 | WW-D-1011 |
| 4 | WW-D-1047 | WW-D-1128 |
| Gypsum to Concrete (**Wall to Wall)** | 1 | WW-D-0040 | N/A\*\* |
| 2 | WW-D-0040 | N/A\*\* |

\* SEE NOTE 3 \*\* CONTACT HILTI FOR CURRENT UL-CLASSIFIED SYSTEM OR ENGINEER JUDGMENT DRAWING: 800-879-8000

NOTES:

1. CLASSIFIED SYSTEMS FOR 2" - 6" WIDE JOINTS MAY BE USED FOR JOINTS 2" WIDE AND LESS.

2. CONFIRM THAT MOVEMENT CAPABILITIES OF THE SELECTED UL SYSTEM MEETS OR EXCEEDS THE SPECIFIED MOVEMENT RANGE OF THE PARTICULAR JOINT.

3. SYSTEMS MARKED WITH ASTERIK (\*) ARE SUITABLE FOR TOP-OF-WALL JOINTS WHERE THE FLUTED METAL DECK HAS SPRAY-ON MONOKOTE MK-6/HY FIREPROOFING.

4. VERIFY ALLOWABLE JOINT WIDTH ON SPECIFIC UL SYSTEM DRAWING.

**END OF SECTION**